

(19)



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European Patent Office
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(11) Publication number:

0 648 752 A1

(12)

EUROPEAN PATENT APPLICATION
published in accordance with Art.
158(3) EPC

(21) Application number: **94912686.6**(22) Date of filing: **15.04.94**(86) International application number:
PCT/JP94/00629(87) International publication number:
WO 94/24110 (27.10.94 94/24)(51) Int. Cl.⁶: **C07D 249/08, A01N 43/653,
C07D 401/10, C07D 401/12,
C07F 7/10**(30) Priority: **16.04.93 JP 113802/93**(43) Date of publication of application:
19.04.95 Bulletin 95/16(84) Designated Contracting States:
DE ES FR GB IT

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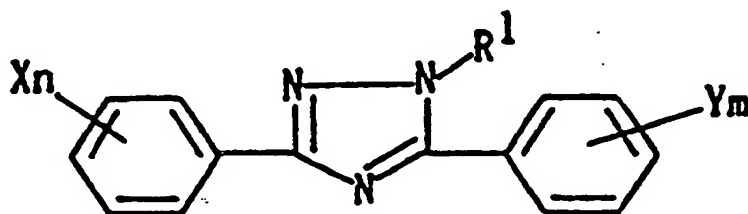
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(54) **TRIAZOLE DERIVATIVE, INSECTICIDAL/ACARICIDAL AGENT, AND PROCESS FOR PRODUCING THE**

SAME.

(57) A triazole derivative represented by general formula (I) and an insecticidal/acaricidal agent containing the same as the active ingredient, wherein R^1 represents alkyl; X represents hydrogen, halogen or alkyl; n represents an integer of 1 to 5; Y represents halogen, nitro or alkyl; and m represents an integer of 2 to 5. This derivative has an excellent drug action on various detrimental insects, in particular, aphids and spider mites.



(I)

[TECHNICAL FIELD]

This invention relates to triazole derivatives, insecticides and acaricides containing them as an active ingredient, and methods thereof.

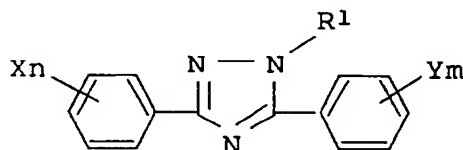
[BACKGROUND ART]

As a prior art including compounds similar to the compound according to the invention in the chemical structure, there have hitherto been known the specification of JP-A-56-154464 and technical report RD 278004. They disclose that the compounds have insecticidal and acaricidal activities. However, it can not be said that the compounds described in the above opened specification and technical report are sufficient in the insecticidal and acaricidal activities.

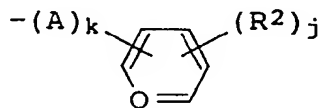
[DISCLOSURE OF INVENTION]

The inventors have synthesized various triazole derivatives in order to develop novel and useful insecticide and acaricide and made various studies with respect to physiological activity thereof. As a result, it has been found that the compounds according to the invention have very excellent insecticidal and acaricidal activities against harmful insects and harmful mites as compared with the compounds concretely described in the specification of JP-A-56-154464 and technical report RD 278004. Particularly, it has been found that they are characterized by having plural substituent groups on a benzene ring substituted in 5-position of a triazole ring and have a very excellent insecticidal activity against mites such as two-spotted spider mite, Kanzawa spider mite, citrus red mite and the like; aphids such as cotton aphid and the like; and lepidoptera pests such as diamond-back moth and the like, and as a result the invention has been accomplished.

The invention lies in a triazole derivative represented by a general formula [I]



{wherein R¹ is an alkyl group, X is a hydrogen atom, a halogen atom, an alkyl group, an alkoxy group, an alkylthio group, a nitro group, a cyano group or a trifluoromethyl group, n is an integer of 1-5, provided that when n is 2 or more, X may optionally be same or different combination, Y is a halogen atom, a nitro group, an alkyl group, an alkoxy group, an alkoxyalkyl group, an alkoxyalkoxy group, an alkylthio group, an alkylsulfanyl group, an alkylsulfonyl group, an alkylthioalkyl group, an alkylsulfanylalkyl group, an alkylsulfonylalkyl group, a cycloalkyl group, a cycloalkylalkyl group, a cycloalkylalkenyl group, a cycloalkylalkynyl group, a haloalkyl group, a haloalkoxy group, a trialkylsilylalkyl group, a trialkylsilylalkoxy group, an alkenyl group, an alkenyloxy group, an alkynyl group, an alkynyloxy group or a group represented by a general formula



(wherein A is an oxygen atom, a sulfur atom, a lower alkylene group, a lower alkyleneoxy group, an oxy lower alkylene group, a lower alkyleneoxy lower alkylene group, a lower alkyleneethio group, a thio lower alkylene group, a vinylene group or an ethynylene group, k is 0 or 1, Q is a methine group or a nitrogen atom, R² is a hydrogen atom, a halogen atom, an alkyl group, an alkoxy group, a trifluoromethyl group or a trifluoromethoxy group, j is an integer of 1-5, provided that when j is 2 or more, R² may optionally be same or different combination), m is an integer of 2-5 and Y may optionally be same or different combination},

and insecticides and acaricides containing the derivative as an active ingredient and methods thereof.

In this specification, the alkyl group means a straight or branched-chain alkyl group having a carbon number of 1-30 and includes, for example, methyl group, ethyl group, n-propyl group, isopropyl group, n-butyl group, isobutyl group, sec-butyl group, t-butyl group, n-pentyl group, isoamyl group, neopentyl group, n-hexyl group, isohexyl group, 3,3-dimethylbutyl group, n-heptyl group, 5-methylhexyl group, 4-methylhexyl group, 3-methylhexyl group, 4,4-dimethylpentyl group, n-octyl group, 6-methylheptyl group, n-nonyl group, 7-methyloctyl group, n-decyl group, 8-methylnonyl group, n-undecyl group, 9-methyldecyl group, n-dodecyl group, 10-methylundecyl group, n-tridecyl group, 11-methyldodecyl group, n-tetradecyl group, 12-methyltridecyl group, n-pentadecyl group, 13-methyltetradecyl group, n-hexadecyl group, n-heptadecyl group, n-octadecyl group, n-nonadecyl group, n-eicosyl group and the like.

The alkoxy group, alkylthio group, alkylsulfinyl group and alkylsulfonyl group are (alkyl)-O-group, (alkyl)-S-group, (alkyl)-SO-group and (alkyl)-SO₂-group, in which each alkyl portion has the same meaning as mentioned above. The alkylthioalkyl group, alkylsulfinylalkyl group and alkylsulfonylalkyl group are (alkyl)-S-(alkyl)-group, (alkyl)-SO-(alkyl)-group and (alkyl)-SO₂-(alkyl)-group, in which each alkyl portion has the same meaning as mentioned above. The halogen atom includes fluorine, chlorine, bromine and iodine.

The alkenyl group means a straight or branched-chain alkenyl group having a carbon number of 2-20 and includes, for example, vinyl group, propenyl group, isopropenyl group, butenyl group, pentenyl group, hexenyl group, heptenyl group, octenyl group, 3-methyl-1-butenyl group, 4-methyl-1-pentenyl group and the like.

The alkynyl group means a straight or branched-chain alkynyl group having a carbon number of 2-20 and includes, for example, ethynyl group, propynyl group, butynyl group, pentynyl group, hexynyl group, 3,3-dimethyl-1-butyne group, 4-methyl-1-pentyne group, 3-methyl-1-pentyne group, 5-methyl-1-hexynyl group, 4-methyl-1-hexynyl group, 3-methyl-1-hexynyl group, heptynyl group, octynyl group, nonynyl group, decynyl group, undecynyl group, dodecynyl group, tridecynyl group, tetradecynyl group, pentadecynyl group, hexadecynyl group and the like.

The cycloalkyl group means a cycloalkyl group having a carbon number of 3-12 and includes, for example, cyclopropyl group, cyclobutyl group, cyclopentyl group, cyclohexyl group, cycloheptyl group, cyclooctyl group and the like. The cycloalkylalkyl group means a cycloalkylalkyl group having a carbon number of 6-12 and includes, for example, cyclopentylmethyl group, cyclohexylmethyl group, cyclopentylethyl group, cyclohexylethyl group, cyclopentylpropyl group, cyclohexylpropyl group, cyclohexylpentyl group and the like.

The cycloalkylalkoxy group means (cycloalkylalkyl)-O-group in which the cycloalkylalkyl portion has the same meaning as mentioned above. The cycloalkylalkenyl group means a cycloalkylalkenyl group having a carbon number of 5-12 and includes, for example, cyclopentylvinyl group, cyclohexylvinyl group, 3-cyclopentyl-1-propenyl group, 3-cyclohexyl-1-propenyl group, 5-cyclohexyl-1-pentenyl group and the like. The cycloalkylalkynyl group means a cycloalkylalkynyl group having a carbon number of 5-12 and includes, for example, cyclopentylethynyl group, cyclohexylethynyl group, 3-cyclopentyl-1-propynyl group, 3-cyclohexyl-1-propynyl group and the like.

The haloalkyl group means an alkyl group substituted with a halogen atom and includes, for example, trifluoromethyl group, pentafluoroethyl group and the like. The haloalkoxy group is (haloalkyl)-O-group in which the haloalkyl portion has the same meaning as described above.

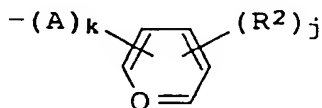
The trialkylsilylalkyl group is, for example, trimethylsilylmethyl group, dimethylethylsilylmethyl group, butyldimethylsilylmethyl group or the like. The trialkylsilylalkoxy group is (trialkylsilylalkyl)-O-group in which the trialkylsilylalkyl portion has the same meaning as described above.

The lower alkylene group includes, for example, methylene group, ethylene group, methylmethylene group, trimethylene group, 1-methylethylene group, dimethylmethylene group, tetramethylene group, 1-methyltrimethylene group, 2-methyltrimethylene group and the like. The lower alkyleneoxy group is -(lower alkylene)-O-group in which the lower alkylene portion has the same meaning as described above. The oxy lower alkylene group is -O-(lower alkylene)-group in which the lower alkylene portion has the same meaning as described above.

The lower alkyleneoxy lower alkylene group is -(lower alkylene)-O-(lower alkylene)-group in which the lower alkylene portion has the same meaning as described above. The lower alkylene thio group is -(lower alkylene)-S-group in which the lower alkylene portion has the same meaning as described above. The thio lower alkylene group is -S-(lower alkylene)-group in which the lower alkylene portion has the same meaning as described above.

As a preferable compound group in the general formula [I], mention may be made of compounds in which R¹ is a straight or branched-chain alkyl group having a carbon number of 1-6, preferably methyl group, X is a hydrogen atom, a halogen atom, a straight or branched-chain alkyl group having a carbon

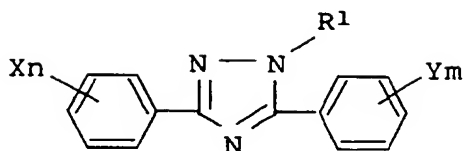
number of 1-4, a nitro group, a cyano group or a trifluoromethyl group, n is an integer of 1-3 provided that when n is 2 or 3, X may optionally be same or different combination, Y is a halogen atom, a nitro group, a straight or branched-chain alkyl group having a carbon number of 1-20, a straight or branched-chain alkoxy group having a carbon number of 1-20, a cycloalkyl group having a carbon number of 3-12, a cycloalkylalkyl group having a carbon number of 6-12, a cycloalkylalkoxy group having a carbon number of 3-12, a straight or branched-chain alkylthio group having a carbon number of 1-20, an alkylsulfinyl group, an alkylsulfonyl group, a straight or branched-chain alkynyl group having a carbon number of 3-16, a cycloalkylalkynyl group having a carbon number of 5-12, tri(alkyl)silylalkyl group, tri(alkyl)silylalkoxy group or a group represented by the formula:



(wherein A is an oxygen atom, a sulfur atom, a lower alkylene group, a lower alkyleneoxy group, an oxy lower alkylene group or a lower alkyleneoxy lower alkylene group, k is 0 or 1, Q is methine group or a nitrogen atom, R² is a hydrogen atom, a halogen atom, an alkyl group, an alkoxy group, a trifluoromethyl group or a trifluoromethoxy group, j is an integer of 1-5 provided that when j is 2 or more, R² may optionally be same or different combination), m is an integer of 2-5 and Y may optionally be same or different combination.

The compounds of the general formula [I] according to the invention are exemplified in Tables 1-2. Moreover, compound number is referred in subsequent description.

Table 1



Compound No.	R ¹	X _n	Y _m	Melting point (°C) or refractive index (n _D ²⁰)
1	CH ₃	2-Cl	2-Cl, 3-NO ₂	124.0-125.0
2	CH ₃	2-Cl, 6-F	2-Cl, 3-NO ₂	112.0-114.0
3	CH ₃	2-Cl	2-Cl, 4-NO ₂	
4	CH ₃	2-Cl, 6-F	2-Cl, 4-NO ₂	144.0-148.0
5	CH ₃	2-Cl	2-Cl, 5-NO ₂	129.0-130.0
6	CH ₃	2-Cl, 6-F	2-Cl, 5-NO ₂	121.0-124.0
7	CH ₃	2-Cl	3-NO ₂ , 4-Cl	
8	CH ₃	2-Cl, 6-F	3-NO ₂ , 4-Cl	124.0-126.5
9	CH ₃	2-Cl	2,6-Cl ₂ , 3-NO ₂	155.0-156.0
10	CH ₃	2-Cl, 6-F	2,6-Cl ₂ , 3-NO ₂	108.0-109.0
11	CH ₃	2-Cl	2,6-Cl ₂ , 4-NO ₂	
12	CH ₃	2-Cl, 6-F	2,6-Cl ₂ , 4-NO ₂	158.0-162.0
13	CH ₃	2-Cl	2,4-Cl ₂ , 3,5-(NO ₂) ₂	
14	CH ₃	2-Cl, 6-F	2,4-Cl ₂ , 3,5-(NO ₂) ₂	
15	CH ₃	2-Cl	2-Cl, 4-C ₂ H ₅	75.5-77.5
16	CH ₃	2-Cl, 6-F	2-Cl, 4-C ₂ H ₅	1.5930
17	CH ₃	2-Cl, 6-F	3-Cl, 4-C ₂ H ₅	
18	CH ₃	2-Cl	2-Cl, 4-C ₃ H ₇	70.0-72.0
19	CH ₃	2-Cl, 6-F	2-Cl, 4-C ₃ H ₇	1.5868
20	C ₂ H ₅	2-Cl	2-Cl, 4-C ₃ H ₇	
21	C ₂ H ₅	2-Cl, 6-F	2-Cl, 4-C ₃ H ₇	
22	C ₃ H ₇ -i	2-Cl	2-Cl, 4-C ₃ H ₇	
23	C ₃ H ₇ -i	2-Cl, 6-F	2-Cl, 4-C ₃ H ₇	
24	CH ₃	2-Cl	2-Cl, 4-C ₃ H ₇ -i	90.0-92.0
25	CH ₃	2-Cl, 6-F	2-Cl, 4-C ₃ H ₇ -i	
26	CH ₃	2-Cl	2,4,6-(C ₃ H ₇ -i) ₃	
27	CH ₃	2-Cl, 6-F	2,4,6-(C ₃ H ₇ -i) ₃	

Table 1 (continued)

Compound No.	R ¹	X _n	Y _m	Melting point (°C) or refractive index (n _D ²⁰)
28	CH ₃	2-Cl	2-Cl, 4-C ₄ H ₉	1.5962
29	CH ₃	2-Cl, 6-F	2-Cl, 4-C ₄ H ₉	1.5667
30	CH ₃	H	2-Cl, 5-C ₄ H ₉ -t	
31	CH ₃	2-Cl	2-Cl, 5-C ₄ H ₉ -t	1.5931
32	CH ₃	2-Cl, 6-F	2-Cl, 5-C ₄ H ₉ -t	1.5943
33	CH ₃	2,6-F ₂	2-OC ₂ H ₅ , 4-C ₄ H ₉ -t	146.0-148.0
34	CH ₃	2-Cl	2-OC ₂ H ₅ , 4-C ₄ H ₉ -t	1.5818
35	CH ₃	2-Cl, 6-F	2-OC ₂ H ₅ , 4-C ₄ H ₉ -t	108.0-111.0
36	CH ₃	2,6-F ₂	2-Cl, 4-C ₅ H ₁₁	1.5629
37	CH ₃	2-Cl	2-Cl, 4-C ₅ H ₁₁	1.5849
38	CH ₃	2-Cl, 6-F	2-Cl, 4-C ₅ H ₁₁	1.5710
39	CH ₃	2,6-F ₂	2-Cl, 4-C ₆ H ₁₃	1.5591
40	CH ₃	2-Cl	2-Cl, 4-C ₆ H ₁₃	1.5830
41	CH ₃	2-Cl, 6-F	2-Cl, 4-C ₆ H ₁₃	1.5638
42	CH ₃	2-Cl	2-F, 5-C ₆ H ₁₃	1.5779
43	CH ₃	2-Cl, 6-F	2-F, 5-C ₆ H ₁₃	1.5608
44	CH ₃	2-Cl	2-Cl, 4-C ₇ H ₁₅	1.5824
45	CH ₃	2-Cl, 6-F	2-Cl, 4-C ₇ H ₁₅	
46	CH ₃	2,6-F ₂	2-F, 5-C ₁₁ H ₂₃	70.0-73.0
47	CH ₃	2-Cl	2-F, 5-C ₁₁ H ₂₃	35.0-37.0
48	CH ₃	2-Cl, 6-F	2-F, 5-C ₁₁ H ₂₃	1.5419
49	CH ₃	2,6-F ₂	2-Cl, 4-C ₁₂ H ₂₅	
50	CH ₃	2-Cl	2-Cl, 4-C ₁₂ H ₂₅	76.0-77.0
51	CH ₃	2-Cl, 6-F	2-Cl, 4-C ₁₂ H ₂₅	1.5490
52	CH ₃	2-Cl, 6-F	3-Cl, 4-C ₁₅ H ₃₁	
53	CH ₃	H	3,5-(OC ₂ H ₅) ₂	
54	CH ₃	2-CH ₃	3,5-(OC ₂ H ₅) ₂	
55	CH ₃	2-OCH ₃	3,5-(OC ₂ H ₅) ₂	
56	CH ₃	2-SCH ₃	3,5-(OC ₂ H ₅) ₂	
57	CH ₃	2-NO ₂	3,5-(OC ₂ H ₅) ₂	
58	CH ₃	2-CN	3,5-(OC ₂ H ₅) ₂	

Table 1 (continued)

Compound No.	R1	Xn	Ym	Melting point (°C) or refractive index (n _D ²⁰)
59	CH ₃	2-CF ₃	3,5-(OC ₂ H ₅) ₂	115.0-117.0
60	CH ₃	2-Cl	2-OC ₂ H ₅ , 4,5-Cl ₂	
61	CH ₃	2-Cl, 6-F	2-OC ₂ H ₅ , 4,5-Cl ₂	
62	CH ₃	2-Cl	2-OC ₂ H ₅ , 4,5-F ₂	1.5590
63	CH ₃	2-Cl, 6-F	2-OC ₂ H ₅ , 4,5-F ₂	
64	CH ₃	2-Cl	2-Cl, 4-OC ₄ H ₉	
65	CH ₃	2-Cl, 6-F	2-Cl, 4-OC ₄ H ₉	1.5631
66	CH ₃	2-Cl	2-Cl, 4-OC ₅ H ₁₁	71.0-73.0
67	CH ₃	2-Cl, 6-F	2-Cl, 4-OC ₅ H ₁₁	
68	CH ₃	2-Cl, 6-F	3-OC ₅ H ₁₁ , 4-Cl	
69	CH ₃	2-Cl, 6-F	3-OC ₅ H ₁₁ -i, 4-Cl	not measurable
70	CH ₃	2-Cl	3,5-(OC ₅ H ₁₁) ₂	
71	CH ₃	2-Cl, 6-F	3,5-(OC ₅ H ₁₁) ₂	
72	CH ₃	2,6-Cl ₂	2-Cl, 4-OC ₈ H ₁₇	1.5728
73	CH ₃	2-Cl	2-Cl, 4-OC ₈ H ₁₇	51.0-54.0
74	CH ₃	2-Cl, 6-F	2-Cl, 4-OC ₈ H ₁₇	
75	CH ₃	2-Cl	3-Cl, 4-OC ₈ H ₁₇	
76	CH ₃	2-Cl, 6-F	3-Cl, 4-OC ₈ H ₁₇	1.5658
77	CH ₃	2-Cl	3-OC ₈ H ₁₇ , 4-Cl	not measurable
78	CH ₃	2-Cl, 6-F	3-OC ₈ H ₁₇ , 4-Cl	
79	CH ₃	2-Cl	3,5-(OC ₈ H ₁₇) ₂	
80	CH ₃	2-Cl, 6-F	3,5-(OC ₈ H ₁₇) ₂	
81	CH ₃	2-NO ₂	3-Cl, 4-OC ₁₂ H ₂₅	
82	CH ₃	2-SCH ₃	3-Cl, 4-OC ₁₂ H ₂₅	
83	CH ₃	2-Cl	3-Cl, 4-OC ₁₅ H ₃₁	
84	CH ₃	2-Cl, 6-F	3-Cl, 4-OC ₁₅ H ₃₁	
85	CH ₃	2-Cl, 6-F	3-Cl, 4-CH ₂ OCH ₃	
86	CH ₃	2-Cl, 6-F	3-Cl, 4-(CH ₂) ₃ OC ₃ H ₇	1.5946
87	CH ₃	2-Cl	2-Cl, 4-OC ₂ H ₄ OCH ₃	
88	CH ₃	2-Cl, 6-F	2-Cl, 4-OC ₂ H ₄ OCH ₃	
89	CH ₃	2-Cl, 6-F	3-SCH ₃ , 4-Cl	

Table 1 (continued)

Compound No.	R1	Xn	Ym	Melting point (°C) or refractive index (n _D ²⁰)
90	CH ₃	2-Cl, 6-F	3-SC ₃ H ₇ , 4-Cl	
91	CH ₃	2-Cl, 6-F	3-SC ₆ H ₁₃ , 4-Cl	
92	CH ₃	2-Cl, 6-F	3-SOCH ₃ , 4-Cl	
93	CH ₃	2-Cl, 6-F	3-SOC ₃ H ₇ , 4-Cl	
94	CH ₃	2-Cl, 6-F	3-SOC ₆ H ₁₃ , 4-Cl	
95	CH ₃	2-Cl, 6-F	3-SO ₂ CH ₃ , 4-Cl	
96	CH ₃	2-Cl, 6-F	3-SO ₂ C ₃ H ₇ , 4-Cl	
97	CH ₃	2-Cl, 6-F	3-SO ₂ C ₆ H ₁₃ , 4-Cl	
98	CH ₃	2-Cl, 6-F	3-CH ₂ SCH ₃ , 4-C ₂ H ₅	
99	CH ₃	2-Cl, 6-F	3-CH ₂ SC ₃ H ₇ , 4-C ₂ H ₅	
100	CH ₃	2-Cl	3-Br, 4-CH ₂ SC ₅ H ₁₁	
101	CH ₃	2-Cl, 6-F	3-Br, 4-CH ₂ SC ₅ H ₁₁	
102	CH ₃	2-Cl, 6-F	3-CH ₂ SC ₆ H ₁₃ , 4-C ₂ H ₅	
103	CH ₃	2-Cl, 6-F	3-CH ₂ SOCH ₃ , 4-C ₂ H ₅	
104	CH ₃	2-Cl, 6-F	3-CH ₂ SOC ₃ H ₇ , 4-C ₂ H ₅	
105	CH ₃	2-Cl	3-Br, 4-CH ₂ SOC ₅ H ₁₁	
106	CH ₃	2-Cl, 6-F	3-Br, 4-CH ₂ SOC ₅ H ₁₁	
107	CH ₃	2-Cl, 6-F	3-CH ₂ SOC ₆ H ₁₃ , 4-C ₂ H ₅	
108	CH ₃	2-Cl	3-Br, 4-CH ₂ SO ₂ C ₅ H ₁₁	
109	CH ₃	2-Cl, 6-F	3-Br, 4-CH ₂ SO ₂ C ₅ H ₁₁	
110	CH ₃	2-Cl, 6-F	3-CH ₂ SO ₂ CH ₃ , 4-C ₂ H ₅	
111	CH ₃	2-Cl, 6-F	3-CH ₂ SO ₂ C ₃ H ₇ , 4-C ₂ H ₅	
112	CH ₃	2-Cl, 6-F	3-CH ₂ SO ₂ C ₆ H ₁₃ , 4-C ₂ H ₅	
113	CH ₃	2-Cl	2-Cl, 5-C ₂ F ₅	
114	CH ₃	2-Cl, 6-F	2-Cl, 5-C ₂ F ₅	
115	CH ₃	2-Cl	2-Cl, 5-C ₄ F ₉	
116	CH ₃	2-Cl, 6-F	2-Cl, 5-C ₄ F ₉	1.5110
117	CH ₃	2-Cl	3-C ₄ F ₉ , 4-Cl	
118	CH ₃	2-Cl, 6-F	3-C ₄ F ₉ , 4-Cl	1.5392
119	CH ₃	2-Cl	2-Cl, 5-C ₆ F ₁₃	70.0-76.0
120	CH ₃	2-Cl, 6-F	2-Cl, 5-C ₆ F ₁₃	78.0-82.0

Table 1 (continued)

Compound No.	R1	Xn	Ym	Melting point (°C) or refractive index (n _D ²⁰)
121	CH ₃	2-Cl, 6-F	2-F, 5-C ₄ F ₉	1.5090
122	CH ₃	2-Cl	3,5-Cl ₂ , 5-C ₈ F ₁₇	96.0-101.0
123	CH ₃	2-Cl, 6-F	3,5-Cl ₂ , 5-O(CF ₂) ₂ H	
124	CH ₃	2-Cl, 6-F	3-Cl, 4-(CH ₂) ₂ C ₄ F ₉	
125	CH ₃	2-Cl	2-Cl, 5-OC ₂ F ₅	
126	CH ₃	2-Cl, 6-F	2-Cl, 5-OC ₂ F ₅	
127	CH ₃	2-Cl	3-Cl, 4-O(CH ₂) ₂ C ₄ F ₉	
128	CH ₃	2-Cl, 6-F	3-Cl, 4-O(CH ₂) ₂ C ₄ F ₉	
129	CH ₃	2-Cl	3-Br, 4-CH ₂ Si(CH ₃) ₃	
130	CH ₃	2-Cl, 6-F	3-Br, 4-CH ₂ Si(CH ₃) ₃	
131	CH ₃	2-Cl	3-Br, 4-OCH ₂ Si(CH ₃) ₃	
132	CH ₃	2-Cl, 6-F	3-Br, 4-OCH ₂ Si(CH ₃) ₃	
133	CH ₃	2-Cl, 6-F	3-CH=CH ₂ , 4-Cl	
134	CH ₃	2-Cl	3-Br, 4-CH=CHCH ₃	
135	CH ₃	2-Cl, 6-F	3-Br, 4-CH=CHCH ₃	
136	CH ₃	2-Cl, 6-F	3-CH ₂ CH=CHC ₃ H ₇ , 4-Cl	
137	CH ₃	2-Cl, 6-F	3-OCH=CH ₂ , 4-Cl	1.6083
138	CH ₃	2-Cl	2-Cl, 4-OCH ₂ CH=CH ₂	
139	CH ₃	2-Cl, 6-F	2-Cl, 4-OCH ₂ CH=CH ₂	
140	CH ₃	2-Cl, 6-F	3-OCH ₂ CH=CHC ₃ H ₇ , 4-Cl	
141	CH ₃	2-Cl, 6-F	3-Cl, 4-C≡CH	
142	CH ₃	2-Cl, 6-F	3-Cl, 4-C≡CC ₄ H ₉	
143	CH ₃	2-Cl, 6-F	3-Cl, 4-OC≡CH	
144	CH ₃	2-Cl, 6-F	3-Cl, 4-OC≡CC ₄ H ₉	
145	CH ₃	2-Cl	2-Cl, 4-OCH ₂ C≡CH	103.5-105.0
146	CH ₃	2-Cl, 6-F	2-Cl, 4-OCH ₂ C≡CH	

Table 1 (continued)









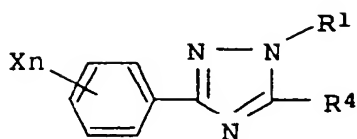
Compound No.	R ¹	X _n	Y _m	Melting point (°C) or refractive index (n _D ²⁰)
147	CH ₃	2-Cl	2-Cl, 4- 	
148	CH ₃	2-Cl, 6-F	2-Cl, 4- 	
149	CH ₃	2-Cl	3-Br, 4-C ₂ H ₄ - 	
150	CH ₃	2-Cl, 6-F	3-Br, 4-C ₂ H ₄ - 	
151	CH ₃	2-Cl	3-Br, 4-CH=CH- 	
152	CH ₃	2-Cl, 6-F	3-Br, 4-CH=CH- 	
153	CH ₃	2-Cl	3-Br, 4-CH≡CH- 	
154	CH ₃	2-Cl, 6-F	3-Br, 4-CH≡CH- 	

Table 2



Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
155	CH ₃	2-Cl		117.0-119.0 1.5925 179.0-185.0
156	CH ₃	2-Cl, 6-F		
157	CH ₃	2-Cl, 6-F		
158	CH ₃	2-Cl, 6-F		
159	CH ₃	2-Cl, 6-F		
160	CH ₃	2-Cl, 6-F		
161	CH ₃	2-Cl, 6-F		
162	CH ₃	2-Cl, 6-F		
163	CH ₃	2,6-F ₂		
164	CH ₃	2-Cl, 6-F		
165	CH ₃	2,6-F ₂		
166	CH ₃	2-Cl, 6-F		
167	CH ₃	2,6-F ₂		

Table 2 (continued)

Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
168	CH ₃	2-Cl, 6-F		
169	CH ₃	2,6-F ₂		
170	CH ₃	2-Cl, 6-F		
171	CH ₃	2,6-F ₂		
172	CH ₃	2-Cl, 6-F		
173	CH ₃	2,6-F ₂		
174	CH ₃	2-Cl, 6-F		
175	CH ₃	2,6-F ₂		
176	CH ₃	2-Cl, 6-F		
177	CH ₃	2,6-F ₂		
178	CH ₃	2-Cl, 6-F		
179	CH ₃	2,6-F ₂		
180	CH ₃	2-Cl, 6-F		
181	CH ₃	2,6-F ₂		
182	CH ₃	2-Cl, 6-F		

Table 2 (continued)

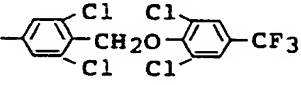
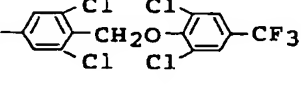
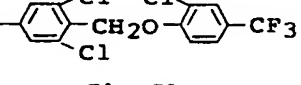
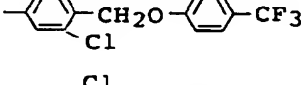
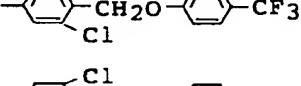
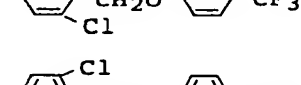
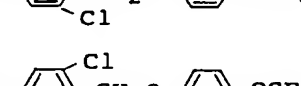
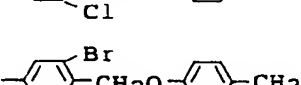
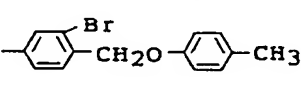
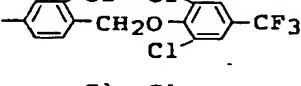
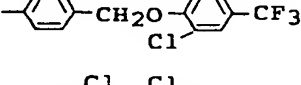
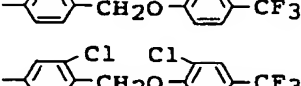
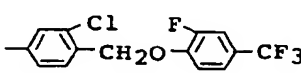


Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
183	CH ₃	2,6-F ₂		
184	CH ₃	2-Cl, 6-F		
185	CH ₃	2,6-F ₂		
186	CH ₃	2-Cl, 6-F		
187	CH ₃	2,6-F ₂		
188	CH ₃	2-Cl, 6-F		
189	CH ₃	2,6-F ₂		
190	CH ₃	2-Cl, 6-F		
191	CH ₃	2-Cl		
192	CH ₃	2-Cl, 6-F		
193	CH ₃	2,6-F ₂		
194	CH ₃	2-Cl, 6-F		
195	CH ₃	2,6-F ₂		
196	CH ₃	2-Cl, 6-F		113.0-114.0
197	CH ₃	2-Cl, 6-F		1.6010

Table 2 (continued)

Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
198	CH ₃	2,6-F ₂		1.5961
199	CH ₃	2-Cl, 6-F		
200	CH ₃	2,6-F ₂		
201	CH ₃	2-Cl, 6-F		
202	CH ₃	2-Cl, 6-F		1.5701
203	CH ₃	2,6-F ₂		
204	CH ₃	2-Cl, 6-F		
205	CH ₃	2,6-F ₂		
206	CH ₃	2-Cl, 6-F		
207	CH ₃	2,6-F ₂		
208	CH ₃	2-Cl, 6-F		
209	CH ₃	2,6-F ₂		
210	CH ₃	2-Cl, 6-F		
211	CH ₃	2-Cl, 6-F		
212	CH ₃	2,6-F ₂		

Table 2 (continued)

Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
213	CH ₃	2-Cl, 6-F		
214	CH ₃	2,6-F ₂		
215	CH ₃	2-Cl, 6-F		
216	CH ₃	2,6-F ₂		
217	CH ₃	2-Cl, 6-F		
218	CH ₃	2,6-F ₂		
219	CH ₃	2-Cl, 6-F		
220	CH ₃	2,6-F ₂		
221	CH ₃	2-Cl, 6-F		
222	CH ₃	2,6-F ₂		
223	CH ₃	2-Cl, 6-F		
224	CH ₃	2,6-F ₂		
225	CH ₃	2-Cl, 6-F		
226	CH ₃	2,6-F ₂		
227	CH ₃	2-Cl, 6-F		

Table 2 (continued)

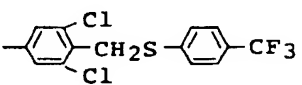
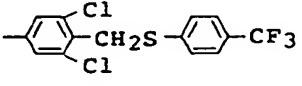
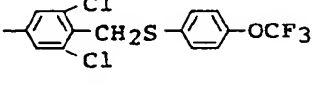
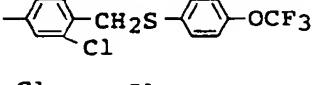
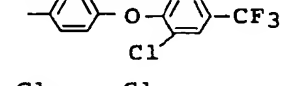
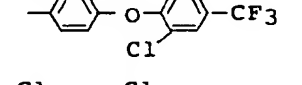
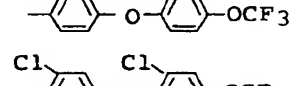
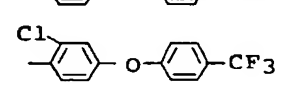
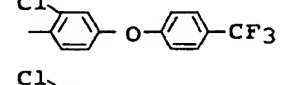
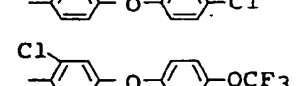
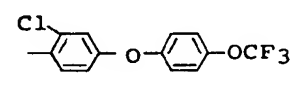
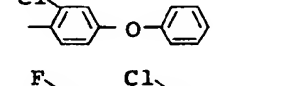
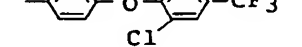


Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
228	CH ₃	2,6-F ₂		135.0-140.0
229	CH ₃	2-Cl, 6-F		
230	CH ₃	2,6-F ₂		
231	CH ₃	2-Cl, 6-F		
232	CH ₃	2,6-F ₂		
233	CH ₃	2-Cl, 6-F		
234	CH ₃	2,6-F ₂		
235	CH ₃	2-Cl, 6-F		
236	CH ₃	2,6-F ₂		
237	CH ₃	2-Cl, 6-F		
238	CH ₃	2-Cl, 6-F		
239	CH ₃	2,6-F ₂		
240	CH ₃	2-Cl, 6-F		
241	CH ₃	2-Cl, 6-F		
242	CH ₃	2,6-F ₂		

Table 2 (continued)

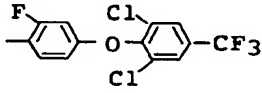
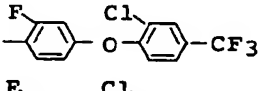
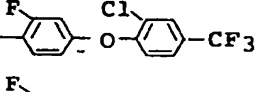
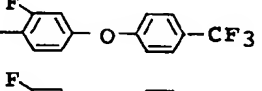
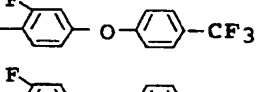
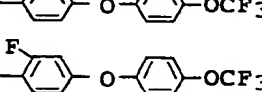
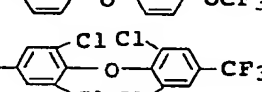
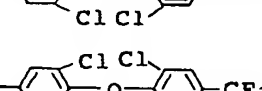
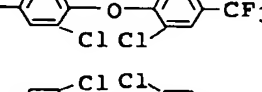
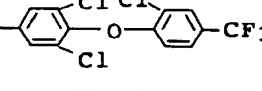
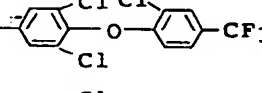
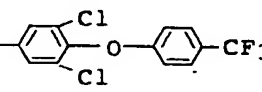
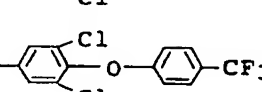
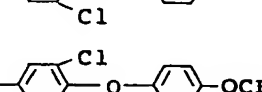
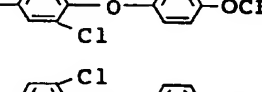
Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
243	CH ₃	2-Cl, 6-F		
244	CH ₃	2,6-F ₂		
245	CH ₃	2-Cl, 6-F		
246	CH ₃	2,6-F ₂		
247	CH ₃	2-Cl, 6-F		
248	CH ₃	2,6-F ₂		
249	CH ₃	2-Cl, 6-F		
250	CH ₃	2,6-F ₂		
251	CH ₃	2-Cl, 6-F		
252	CH ₃	2,6-F ₂		
253	CH ₃	2-Cl, 6-F		
254	CH ₃	2,6-F ₂		
255	CH ₃	2-Cl, 6-F		
256	CH ₃	2,6-F ₂		
257	CH ₃	2-Cl, 6-F		

Table 2 (continued)

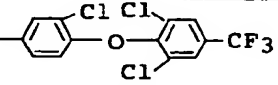
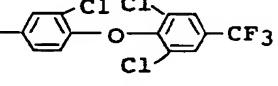
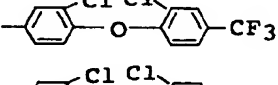
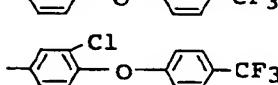
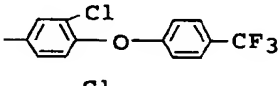
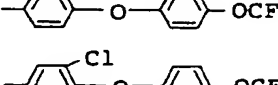
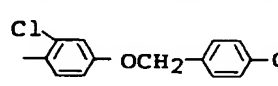
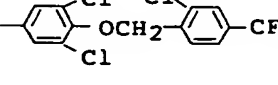
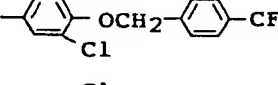
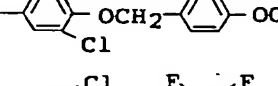
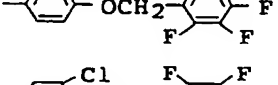
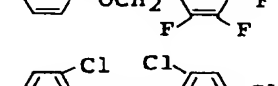
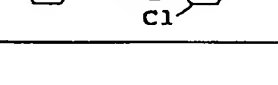


Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
258	CH ₃	2,6-F ₂		67.0-72.0
259	CH ₃	2-Cl, 6-F		
260	CH ₃	2,6-F ₂		
261	CH ₃	2-Cl, 6-F		
262	CH ₃	2,6-F ₂		
263	CH ₃	2-Cl, 6-F		
264	CH ₃	2,6-F ₂		101.0-107.0
265	CH ₃	2-Cl, 6-F		
266	CH ₃	2-Cl, 6-F		
267	CH ₃	2-Cl, 6-F		
268	CH ₃	2-Cl, 6-F		
269	CH ₃	2-Cl, 6-F		
270	CH ₃	2-Cl		74.0-77.0
271	CH ₃	2-Cl, 6-F		
272	CH ₃	2-Cl, 6-F		

Table 2 (continued)

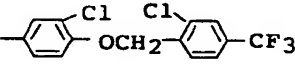
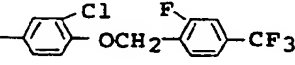
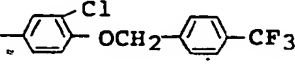
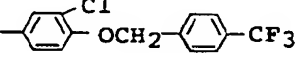
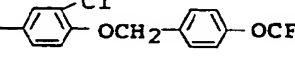
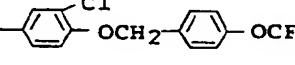
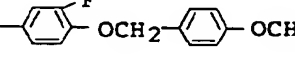
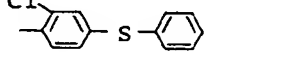
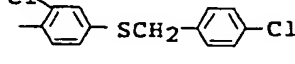
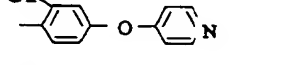
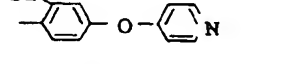
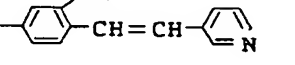
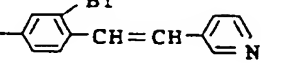
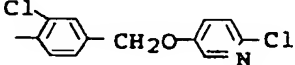
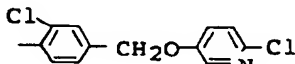
Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
273	CH ₃	2-Cl, 6-F		156.0-159.0
274	CH ₃	2-Cl, 6-F		109.0-111.0
275	CH ₃	2-Cl, 6-F		43.0-47.0
276	CH ₃	2,6-F ₂		171.0-177.0
277	CH ₃	2-Cl, 6-F		1.5680
278	CH ₃	2,6-F ₂		132.0-136.0
279	CH ₃	2-Cl, 6-F		
280	CH ₃	2-Cl		
281	CH ₃	2-Cl, 6-F		
282	CH ₃	2-Cl		
283	CH ₃	2-Cl, 6-F		
284	CH ₃	2-Cl		
285	CH ₃	2-Cl, 6-F		
286	CH ₃	2,6-F ₂		
287	CH ₃	2-Cl, 6-F		

Table 2 (continued)

Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
288	CH ₃	2,6-F ₂		
289	CH ₃	2-Cl, 6-F		
290	CH ₃	2,6-F ₂		
291	CH ₃	2-Cl, 6-F		
292	CH ₃	2,6-F ₂		
293	CH ₃	2-Cl, 6-F		
294	CH ₃	2,6-F ₂		
295	CH ₃	2-Cl, 6-F		
296	CH ₃	2-Cl		
297	CH ₃	2-Cl, 6-F		
298	CH ₃	2,6-F ₂		
299	CH ₃	2-Cl, 6-F		
300	CH ₃	2,6-F ₂		
301	CH ₃	2-Cl, 6-F		
302	CH ₃	2,6-F ₂		

Table 2 (continued)

Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
303	CH ₃	2-Cl, 6-F		135.0-139.0
304	CH ₃	2,6-F ₂		
305	CH ₃	2-Cl, 6-F		
306	CH ₃	2,6-F ₂		
307	CH ₃	2-Cl, 6-F		
308	CH ₃	2,6-F ₂		
309	CH ₃	2-Cl, 6-F		
310	CH ₃	2,6-F ₂		
311	CH ₃	2-Cl, 6-F		
312	CH ₃	2,6-F ₂		
313	CH ₃	2-Cl, 6-F		109.0-112.0
314	CH ₃	2,6-F ₂		not measurable
315	CH ₃	2-Cl, 6-F		
316	CH ₃	2,6-F ₂		
317	CH ₃	2-Cl, 6-F		

Table 2 (continued)

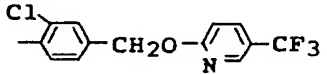
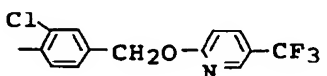
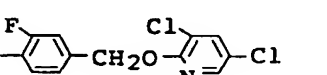
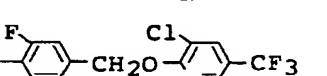
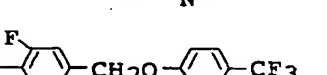
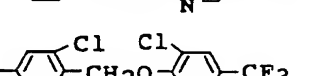
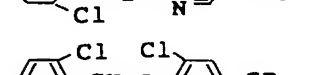
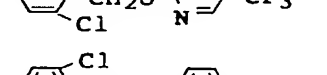
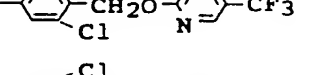
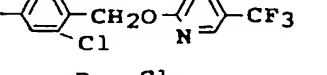
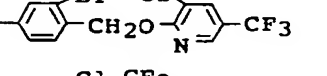
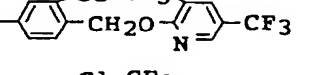
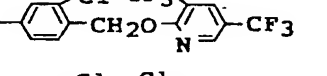
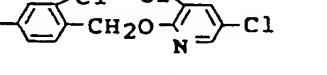
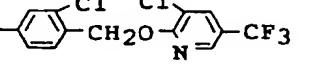
Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
318	CH ₃	2,6-F ₂		1.5698
319	CH ₃	2-Cl, 6-F		
320	CH ₃	2-Cl, 6-F		123.5-126.0
321	CH ₃	2-Cl, 6-F		1.5638
322	CH ₃	2-Cl, 6-F		137.0-141.0
323	CH ₃	2,6-F ₂		153.0-155.0
324	CH ₃	2-Cl, 6-F		
325	CH ₃	2,6-F ₂		47.0-49.0
326	CH ₃	2-Cl, 6-F		
327	CH ₃	2-Cl, 6-F		153.0-155.0
328	CH ₃	2,6-F ₂		
329	CH ₃	2-Cl, 6-F		153.0-155.0
330	CH ₃	2-Cl, 6-F		
331	CH ₃	2,6-F ₂		47.0-49.0
332	CH ₃	2-Cl, 6-F		

Table 2 (continued)

Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
333	CH ₃	2,6-F ₂		1.5879
334	CH ₃	2-Cl, 6-F		
335	CH ₃	2,6-F ₂		
336	CH ₃	2-Cl, 6-F		
337	CH ₃	2,6-F ₂		88.0-90.0
338	CH ₃	2-Cl, 6-F		
339	CH ₃	2,6-F ₂		
340	CH ₃	2-Cl, 6-F		
341	CH ₃	2-Cl		109.5-112.0
342	CH ₃	2-Cl, 6-F		
343	CH ₃	2-Cl		
344	CH ₃	2-Cl, 6-F		
345	CH ₃	2-Cl, 6-F		
346	CH ₃	2-Cl, 6-F		
347	CH ₃	2,6-F ₂		

Table 2 (continued)

Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
348	CH ₃	2-Cl, 6-F		
349	CH ₃	2,6-F ₂		
350	CH ₃	2-Cl, 6-F		
351	CH ₃	2-Cl		
352	CH ₃	2-Cl, 6-F		
353	CH ₃	2,6-F ₂		
354	CH ₃	2-Cl, 6-F		
355	CH ₃	2,6-F ₂		
356	CH ₃	2-Cl, 6-F		
357	CH ₃	2,6-F ₂		
358	CH ₃	2-Cl, 6-F		
359	CH ₃	2,6-F ₂		
360	CH ₃	2-Cl, 6-F		
361	CH ₃	2,6-F ₂		
362	CH ₃	2-Cl, 6-F		

Table 2 (continued)

Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
363	CH ₃	2,6-F ₂		
364	CH ₃	2-Cl, 6-F		
365	CH ₃	2,6-F ₂		
366	CH ₃	2-Cl, 6-F		
367	CH ₃	2,6-F ₂		
368	CH ₃	2-Cl, 6-F		
369	CH ₃	2,6-F ₂		
370	CH ₃	2-Cl, 6-F		
371	CH ₃	2,6-F ₂		
372	CH ₃	2-Cl, 6-F		
373	CH ₃	2-Cl, 6-F		1.5391
374	CH ₃	2-Cl, 6-F		108.0-111.0
375	CH ₃	2,6-F ₂		
376	CH ₃	2-Cl, 6-F		58.0-62.0
377	CH ₃	2,6-F ₂		not measurable

Table 2 (continued)

Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
378	CH ₃	2-Cl, 6-F		not measurable
379	CH ₃	2,6-F ₂		
380	CH ₃	2-Cl, 6-F		
381	CH ₃	2,6-F ₂		
382	CH ₃	2-Cl, 6-F		
383	CH ₃	2,6-F ₂		
384	CH ₃	2-Cl, 6-F		
385	CH ₃	2,6-F ₂		
386	CH ₃	2-Cl, 6-F		
387	CH ₃	2,6-F ₂		
388	CH ₃	2-Cl, 6-F		
389	CH ₃	2-Cl		104.0-108.0
390	CH ₃	2-Cl, 6-F		139.0-141.0
391	CH ₃	2-Cl, 6-F		110.0-112.0
392	CH ₃	2,6-F ₂		

Table 2 (continued)

Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
393	CH ₃	2-Cl, 6-F		127.0-132.0
394	CH ₃	2,6-F ₂		
395	CH ₃	2-Cl, 6-F		
396	CH ₃	2,6-F ₂		
397	CH ₃	2-Cl, 6-F		
398	CH ₃	2,6-F ₂		129.0-130.0
399	CH ₃	2-Cl, 6-F		
400	CH ₃	2,6-F ₂		
401	CH ₃	2-Cl, 6-F		
402	CH ₃	2,6-F ₂		
403	CH ₃	2-Cl		150.0-152.0
404	CH ₃	2-Cl, 6-F		149.0-151.5
405	CH ₃	2,6-F ₂		140.0-144.0
406	CH ₃	2-Cl, 6-F		
407	CH ₃	2,6-F ₂		

Table 2 (continued)

Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
408	CH ₃	2-Cl, 6-F		not measurable
409	CH ₃	2,6-F ₂		
410	CH ₃	2-Cl, 6-F		
411	CH ₃	2,3,4,5,6-F ₅		
412	CH ₃	2,6-F ₂		not measurable
413	CH ₃	2-Cl, 6-F		
414	CH ₃	2,6-F ₂		116.0-117.0
415	CH ₃	2-Cl, 6-F		
416	CH ₃	2,6-F ₂		
417	CH ₃	2-Cl, 6-F		
418	CH ₃	2,6-F ₂		
419	CH ₃	2-Cl, 6-F		
420	CH ₃	2-Cl		
421	CH ₃	2-Cl, 6-F		
422	CH ₃	2-Cl		

Table 2 (continued)

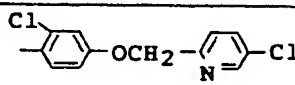
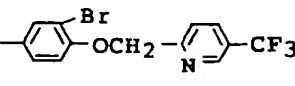
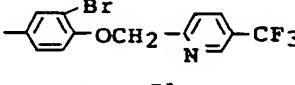
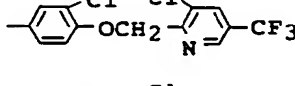
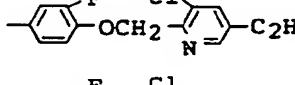
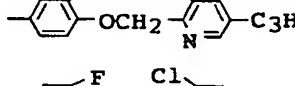
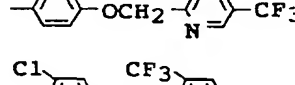
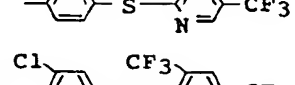
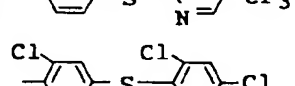
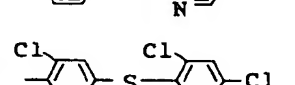
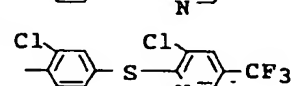
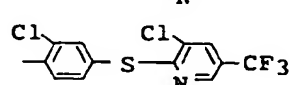
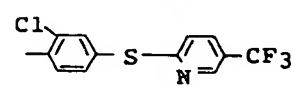
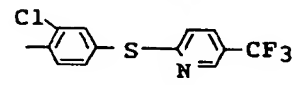

Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
423	CH ₃	2-Cl, 6-F		
424	CH ₃	2-Cl		
425	CH ₃	2-Cl, 6-F		
426	CH ₃	2-Cl, 6-F		
427	CH ₃	2-Cl, 6-F		
428	CH ₃	2-Cl, 6-F		
429	CH ₃	2-Cl, 6-F		
430	CH ₃	2,6-F ₂		
431	CH ₃	2-Cl, 6-F		
432	CH ₃	2,6-F ₂		
433	CH ₃	2-Cl, 6-F		
434	CH ₃	2,6-F ₂		
435	CH ₃	2-Cl, 6-F		
436	CH ₃	2,6-F ₂		
437	CH ₃	2-Cl, 6-F		

Table 2 (continued)

Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
438	CH ₃	2,6-F ₂		
439	CH ₃	2-Cl, 6-F		
440	CH ₃	2,6-F ₂		
441	CH ₃	2-Cl, 6-F		
442	CH ₃	2,6-F ₂		
443	CH ₃	2-Cl, 6-F		
444	CH ₃	2,6-F ₂		
445	CH ₃	2-Cl, 6-F		
446	CH ₃	2,6-F ₂		
447	CH ₃	2-Cl, 6-F		
448	CH ₃	2,6-F ₂		
449	CH ₃	2-Cl, 6-F		

Table 2 (continued)

Compound No.	R1	Xn	R4	Melting point (°C) or refractive index (n _D ²⁰)
450	CH ₃	2,6-F ₂		123.0-127.0
451	CH ₃	2-Cl, 6-F		
452	CH ₃	2,6-F ₂		
453	CH ₃	2-Cl, 6-F		
454	CH ₃	2,6-F ₂		1.5020
455	CH ₃	2-Cl, 6-F		
456	CH ₃	2-Cl, 6-F		
457	CH ₃	2-Cl, 6-F		
458	CH ₃	2-Cl, 6-F		78.0-83.0
459	CH ₃	2,6-F ₂		
460	CH ₃	2-Cl, 6-F		
461	CH ₃	2,6-F ₂		
462	CH ₃	2-Cl, 6-F		117.0-122.0
463	CH ₃	2,6-F ₂		
464	CH ₃	2-Cl, 6-F		

Table 2 (continued)

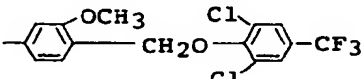
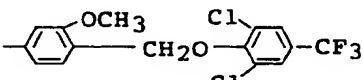
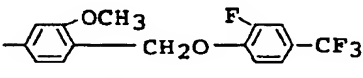
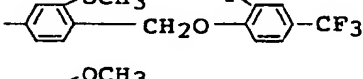
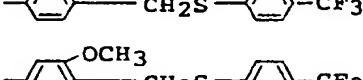
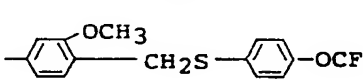
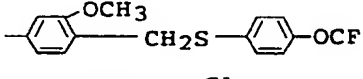
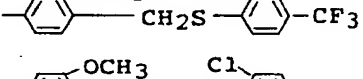
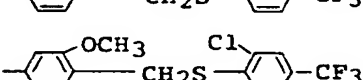
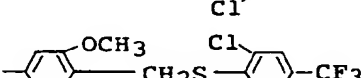
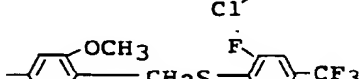
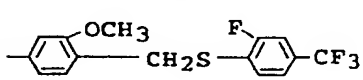
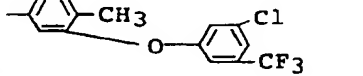


Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
465	CH ₃	2,6-F ₂		
466	CH ₃	2-Cl, 6-F		
467	CH ₃	2,6-F ₂		
468	CH ₃	2-Cl, 6-F		
469	CH ₃	2,6-F ₂		
470	CH ₃	2-Cl, 6-F		
471	CH ₃	2,6-F ₂		
472	CH ₃	2-Cl, 6-F		
473	CH ₃	2,6-F ₂		
474	CH ₃	2-Cl, 6-F		
475	CH ₃	2,6-F ₂		
476	CH ₃	2-Cl, 6-F		
477	CH ₃	2,6-F ₂		
478	CH ₃	2-Cl, 6-F		
479	CH ₃	2-Cl		

Table 2 (continued)

Comp und No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
480	CH ₃	2-Cl, 6-F		116.0-119.0
481	CH ₃	2,6-F ₂		
482	CH ₃	2-Cl, 6-F		
483	CH ₃	2,6-F ₂		
484	CH ₃	2-Cl, 6-F		
485	CH ₃	2,6-F ₂		
486	CH ₃	2-Cl, 6-F		
487	CH ₃	2,6-F ₂		
488	CH ₃	2-Cl, 6-F		
489	CH ₃	2-Cl, 6-F		129.0-131.0
490	CH ₃	2,6-F ₂		
491	CH ₃	2-Cl, 6-F		
492	CH ₃	2,6-F ₂		
493	CH ₃	2-Cl, 6-F		
494	CH ₃	2-Cl		

Table 2 (continued)

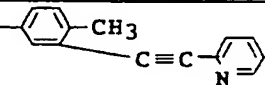
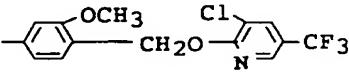
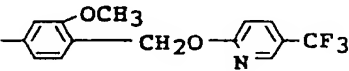
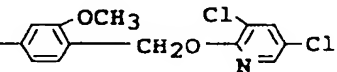
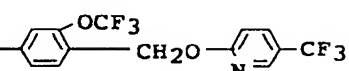
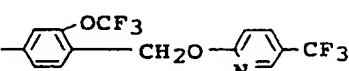
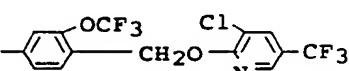
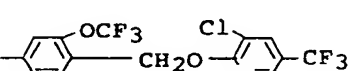

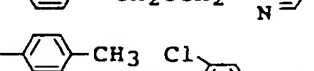
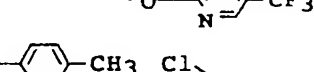
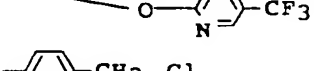
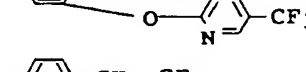
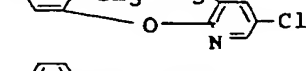
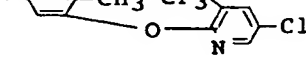
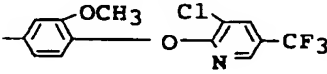
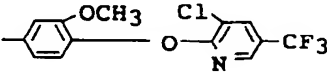
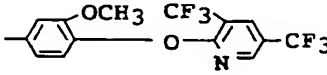
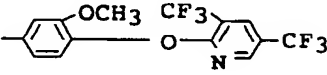
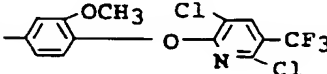
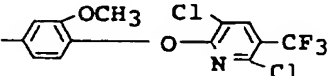
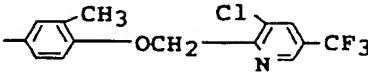
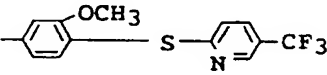
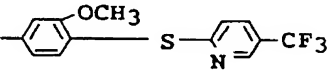
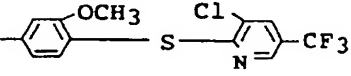
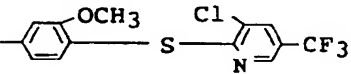
Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
495	CH ₃	2-Cl, 6-F		
496	CH ₃	2-Cl, 6-F		97.0-102.0
497	CH ₃	2-Cl, 6-F		74.0-79.0
498	CH ₃	2-Cl, 6-F		129.0-134.0
499	CH ₃	2-Cl		
500	CH ₃	2-Cl, 6-F		
501	CH ₃	2-Cl		
502	CH ₃	2-Cl, 6-F		
503	CH ₃	2-Cl, 6-F		
504	CH ₃	2-Cl, 6-F		
505	CH ₃	2,6-F ₂		
506	CH ₃	2-Cl		
507	CH ₃	2-Cl		
508	CH ₃	2-Cl, 6-F		142.0-144.0
509	CH ₃	2-Cl		not measurable

Table 2 (continued)

Compound No.	R1	Xn	R4	Melting point (°C) or refractive index (n _D ²⁰)
510	CH ₃	2-Cl, 6-F		not measurable
511	CH ₃	2-Cl, 6-F		1.6087
512	CH ₃	2-Cl		
513	CH ₃	2,6-F ₂		105.0-109.0
514	CH ₃	2-Cl, 6-F		155.0-157.0
515	CH ₃	2-Cl		
516	CH ₃	2-Cl, 6-F		not measurable
517	CH ₃	2,6-F ₂		not measurable
518	CH ₃	2,6-F ₂		
519	CH ₃	2-Cl, 6-F		
520	CH ₃	2,6-F ₂		
521	CH ₃	2-Cl, 6-F		
522	CH ₃	2,6-F ₂		140.0-143.0
523	CH ₃	2-Cl, 6-F		not measurable
524	CH ₃	2-Cl, 6-F		not measurable

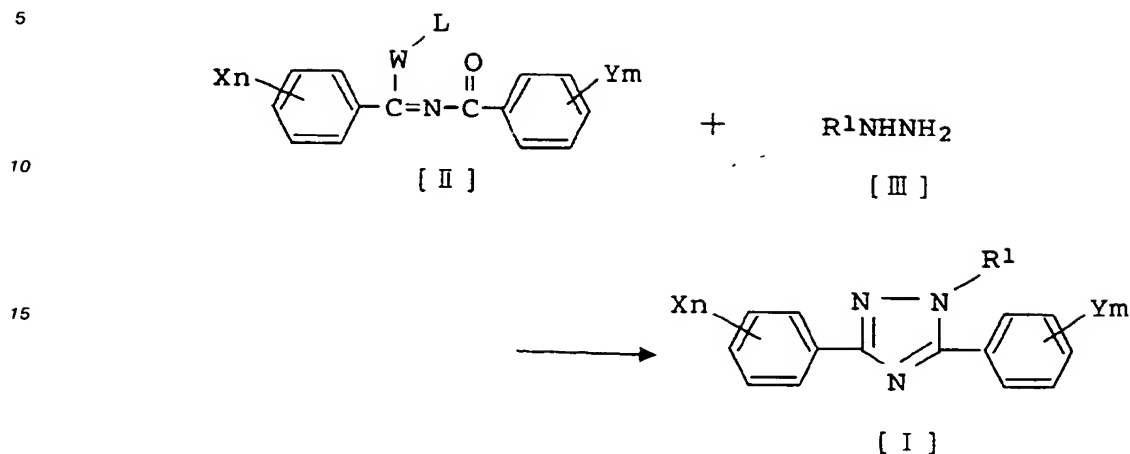
Table 2 (continued)

Compound No.	R ¹	X _n	R ⁴	Melting point (°C) or refractive index (n _D ²⁰)
525	CH ₃	2,6-F ₂		not measurable
526	CH ₃	2-Cl, 6-F		
527	CH ₃	2,6-F ₂		
528	CH ₃	2-Cl, 6-F		
529	CH ₃	2,6-F ₂		
530	CH ₃	2-Cl, 6-F		102.0-104.0
531	CH ₃	2-Cl, 6-F		
532	CH ₃	2,6-F ₂		
533	CH ₃	2-Cl, 6-F		
534	CH ₃	2,6-F ₂		
535	CH ₃	2-Cl, 6-F		

The compounds according to the invention can be produced according to the following methods.

Production Method 1-1

(Reaction formula 1)



(wherein W is a sulfur atom or an oxygen atom, L is an alkyl group having a carbon number of 1-4, and R¹, X, n, Y and m are the same as mentioned above).

25 That is, the compound according to the invention represented by the general formula [I] can be obtained by reacting an N-acylimide derivative or N-acylthioimide derivative represented by a general formula [II] with a hydrazine derivative represented by a general formula [III] in an inert solvent.

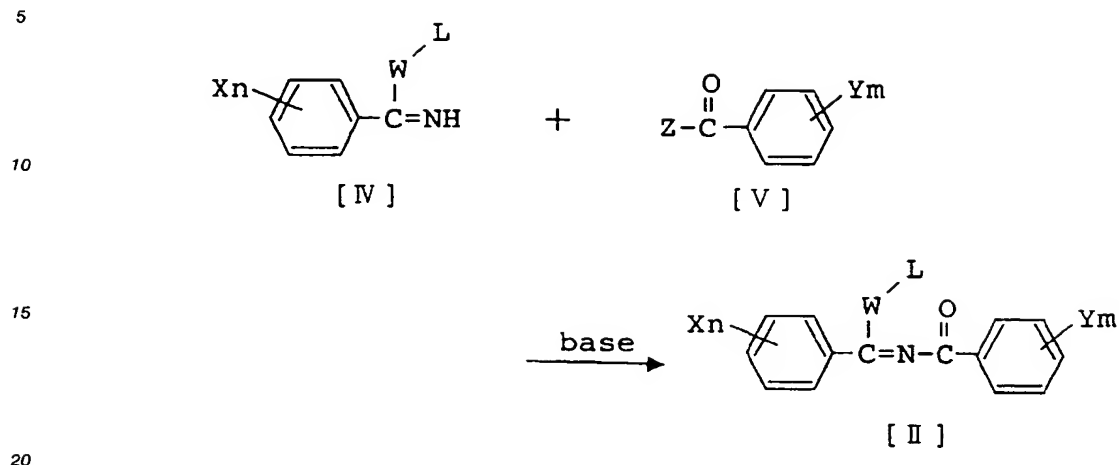
30 As the solvent, any solvents not obstructing the reaction can be used, which include, for example, alcohols such as methanol, ethanol and so on; ethers such as diethyl ether, tetrahydrofuran, dioxane, 1,2-dimethoxyethane, diglyme and so on; aromatic hydrocarbons such as benzene, toluene, chlorobenzene, dichlorobenzene and so on; aliphatic hydrocarbons such as pentane, hexane, petroleum ether and so on; aliphatic halogenated hydrocarbons such as dichloromethane, dichloroethane, chloroform, carbon tetrachloride and so on; nitriles such as acetonitrile and so on; aprotic polar solvents such as dimethylformamide, dimethylacetamide, dimethylsulfoxide and so on; water and a mixed solvent comprised of a combination of 35 solvents selected from the above. Furthermore, the amount of the starting material used is usually 1.0-5.0 moles of the compound shown by the general formula [III] per 1 mole of the compound shown by the general formula [II].

40 The reaction temperature is within a range of from 0°C to a boiling point of the solvent. The reaction time is different in accordance with the compound, but the object can usually be attained for 1 hour - 72 hours. A concrete example of this reaction is described, for example, in Synthesis, page 483 (1983).

The starting compound shown by the general formula [II] can be produced by the following method.

Production Method 1-2

(Reaction formula 2)



(wherein Z is a halogen atom, and L, W, X, n, Y and m are the same as mentioned above).

25 That is, the compound shown by the general formula [II] can be obtained by reacting a compound of a general formula [IV] with a compound of a general formula [V] in the presence of a base in an inert solvent. The compound of the general formula [IV] may be an acid addition salt such as a salt with boron tetrafluoride, hydrogen chloride, hydrogen bromide, hydrogen iodide or the like.

30 As the base, use may be made of inorganic bases such as sodium carbonate, potassium carbonate, sodium hydrogen carbonate, potassium hydrogen carbonate, sodium hydroxide, potassium hydroxide and the like; and organic bases such as diethylamine, triethylamine, pyridine, 4-(N,N-dimethylamino) pyridine and the like.

35 As the solvent, use may be made of ketones such as acetone, methyl ethyl ketone and so on; ethers such as diethyl ether, tetrahydrofuran, dioxane, 1,2-dimethoxyethane, diglyme and so on; aromatic hydrocarbons such as benzene, toluene, chlorobenzene, dichlorobenzene and so on; aliphatic hydrocarbons such as pentane, hexane, petroleum ether and so on; aliphatic halogenated hydrocarbons such as dichloromethane, dichloroethane, chloroform, carbon tetrachloride and so on; nitriles such as acetonitrile and so on; aprotic polar solvents such as dimethylformamide, dimethylacetamide, dimethylsulfoxide and so on; and a mixed solvent comprised of a combination of solvents selected from the above.

40 The amount of the reactant used is usually 0.8-1.3 moles of the compound shown by the general formula [V] per 1 mole of the compound shown by the general formula [IV]. The amount of the base used is 1.0-2.0 moles per 1 mole of the compound shown by the general formula [IV]. The reaction temperature is within a range of from 0 °C to a boiling point of the solvent. The reaction time is different in accordance with the compound, but the object can usually be attained for 1 hour - 24 hours.

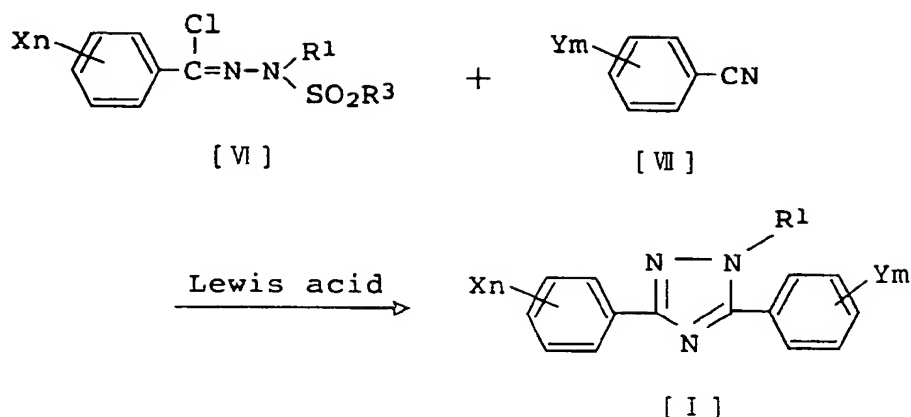
45

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Production Method 2

(Reaction formula 3)



(wherein R¹, X, n, Y and m are the same as mentioned above, and R³ is a phenyl group, which may be substituted with an alkyl group having a carbon number of 1-4, or an alkyl group having a carbon number of 1-4).

That is, the compound of the general formula [I] according to the invention can be obtained by reacting a benzohydrazonoyl chloride derivative represented by a general formula [VI] with a benzonitrile derivative represented by a general formula [VII] in the presence of a Lewis acid in an inert solvent.

As the solvent, any solvents not obstructing the reaction can be used, which include, for example, ethers such as diethyl ether, tetrahydrofuran, dioxane, 1,2-dimethoxyethane, diglyme, 1,2-dimethoxyethane and so on; aromatic hydrocarbons such as benzene, toluene, chlorobenzene, dichlorobenzene and so on; aliphatic hydrocarbons such as pentane, hexane, petroleum ether and so on; aliphatic halogenated hydrocarbons such as dichloromethane, dichloroethane, chloroform, carbon tetrachloride and so on; aprotic polar solvents such as nitrobenzene, dimethylformamide, dimethylacetamide, dimethylsulfoxide and so on; a mixed solvent comprised

of a combination of solvents selected from the above. As the Lewis acid, use may be made of aluminum bromide, aluminum chloride, iron (III) chloride, boron trifluoride, titanium tetrachloride and so on. Furthermore, the amounts of the starting material and the like used are usually 1.0-2.0 moles of the compound shown by the general formula [VII] and 1.0-2.0 moles of the Lewis acid per 1 mole of the compound shown by the general formula [VI]. The reaction temperature is within a range of from 0 °C to a boiling point of the solvent. The reaction time is different in accordance with the compound, but the object can usually be attained for 30 minutes - 5 hours. A concrete example of this reaction is described, for example, in Bulletin of the Chemical Society of Japan (Bull. Chem. Soc. Jpn), vol. 56, page 545 (1983).

Production Method 3-1

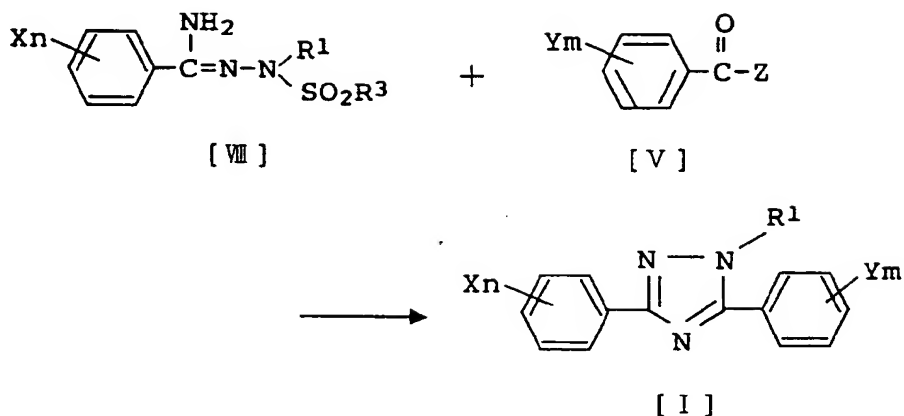
(Reaction formula 4)

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(wherein R¹, R³, X, n, Y, m and Z are the same as mentioned above).

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That is, the compound of the general formula [I] according to the invention can be obtained by reacting a benzamidrazone derivative of a general formula [VIII] with a benzoylhalide derivative of a general formula [V] in the absence of a solvent or in an inert solvent.

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As the solvent, any solvents not obstructing the reaction can be used, which include, for example, ethers such as diethyl ether, tetrahydrofuran, dioxane, 1,2-dimethoxyethane, diglyme and so on; aromatic hydrocarbons such as benzene, toluene, chlorobenzene, dichlorobenzene and so on; aliphatic hydrocarbons such as pentane, hexane, petroleum ether and so on; aliphatic halogenated hydrocarbons such as dichloromethane, dichloroethane, chloroform, carbon tetrachloride and so on; aprotic polar solvents such as dimethylformamide, dimethylacetamide, dimethylsulfoxide, 1-methyl-2-pyrrolidinone and so on; and a mixed solvent comprised of a combination of solvents selected from the above.

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The amount of the starting material used is usually 1.0-2.0 moles of the compound shown by the general formula [V] per 1 mole of the compound shown by the general formula [VIII]. The reaction temperature is within a range of from 0°C to a boiling point of the solvent. The reaction time is different in accordance with the compound, but the object can usually be attained for 30 minutes - 5 hours. A concrete example of this reaction is described, for example, in Bulletin of the Chemical Society of Japan (Bull. Chem. Soc. Jpn), vol. 56, page 545 (1983).

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Moreover, the compound of the general formula [VIII] as a starting material can be produced by the following method.

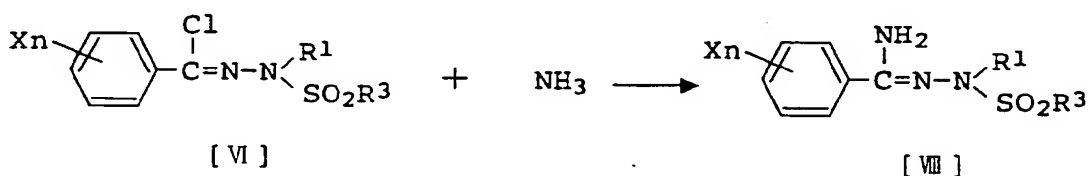
Production Method 3-2

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(Reaction formula 5)

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(wherein R¹, R³, X and n are the same as mentioned above).

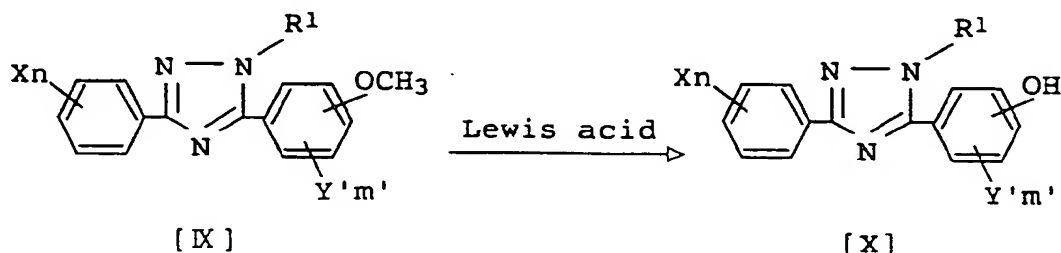
The compound of the general formula [VIII] can be obtained by reacting a compound of a general formula [VI] with an ammonia gas in an inert solvent.

As the solvent, any solvents not obstructing the reaction can be used, which include, for example, ethers such as diethyl ether, tetrahydrofuran, dioxane, 1,2-dimethoxyethane, diglyme and so on; aromatic hydrocarbons such as benzene, toluene, chlorobenzene, dichlorobenzene and so on; aliphatic hydrocarbons such as pentane, hexane, petroleum ether and so on; aliphatic halogenated hydrocarbons such as dichloromethane, dichloroethane, chloroform, carbon tetrachloride and so on; aprotic polar solvents such as dimethylformamide, dimethylacetamide, dimethylsulfoxide and so on; and a mixed solvent comprised of a combination of solvents selected from the above.

The amount of the starting material used is usually 5.0-10.0 moles of ammonia per 1 mole of the compound shown by the general formula [VI]. The reaction temperature is within a range of from 0°C to a boiling point of the solvent. The reaction time is different in accordance with the compound, but the object can usually be attained for 1 hour - 24 hours. A concrete example of this reaction is described, for example, in Bulletin of the Chemical Society of Japan (Bull. Chem. Soc. Jpn), vol. 56, page 545 (1983).

Production Method 4-1

(Reaction formula 6)



(wherein X, R¹, Y', n and m' are the same as mentioned above).

A compound of a general formula [X] can be obtained by reacting a compound of a general formula [IX] in the presence of a Lewis acid in an inert solvent.

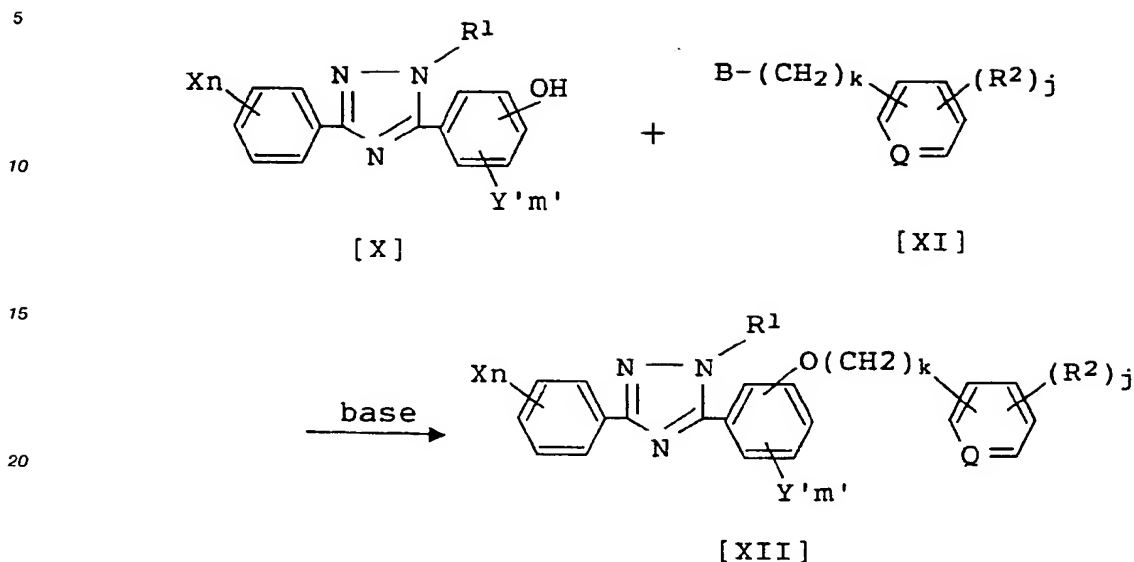
As the Lewis acid, use may be made of aluminum bromide, aluminum chloride, iron (III) chloride, boron trifluoride, titanium tetrachloride and so on.

As the solvent, any solvents not obstructing the reaction can be used, which include, for example, ethers such as diethyl ether, tetrahydrofuran, dioxane, 1,2-dimethoxyethane, diglyme and so on; aromatic hydrocarbons such as benzene, toluene, chlorobenzene, dichlorobenzene and so on; aliphatic hydrocarbons such as pentane, hexane, petroleum ether and so on; aliphatic halogenated hydrocarbons such as dichloromethane, dichloroethane, chloroform, carbon tetrachloride and so on; aprotic polar solvents such as nitrobenzene, dimethylformamide, dimethylacetamide, dimethylsulfoxide and so on; and a mixed solvent comprised of a combination of solvents selected from the above.

The amount of the reactant used is usually 1.0-5.0 moles of the Lewis acid per 1 mole of the compound shown by the general formula [IX]. The reaction temperature is within a range of from -20°C to a boiling point of the solvent. The reaction time is different in accordance with the compound, but the object can usually be attained for 1 hour - 24 hours.

Production Method 4-2

(Reaction formula 7)



[wherein B is a halogen atom, R⁴-SO₂-group or R⁴-SO₃-group (R⁴ is an alkyl group having a carbon number of 1-4 or a phenyl group which may be substituted), k is 0 or 1, and X, Y', R¹, R², Q, j, m' and n are the same as mentioned above).

The compound of a general formula [XII] according to the invention can be obtained by reacting a compound of a general formula [X] with a compound of a general formula [XI] in the presence of a base in an inert solvent.

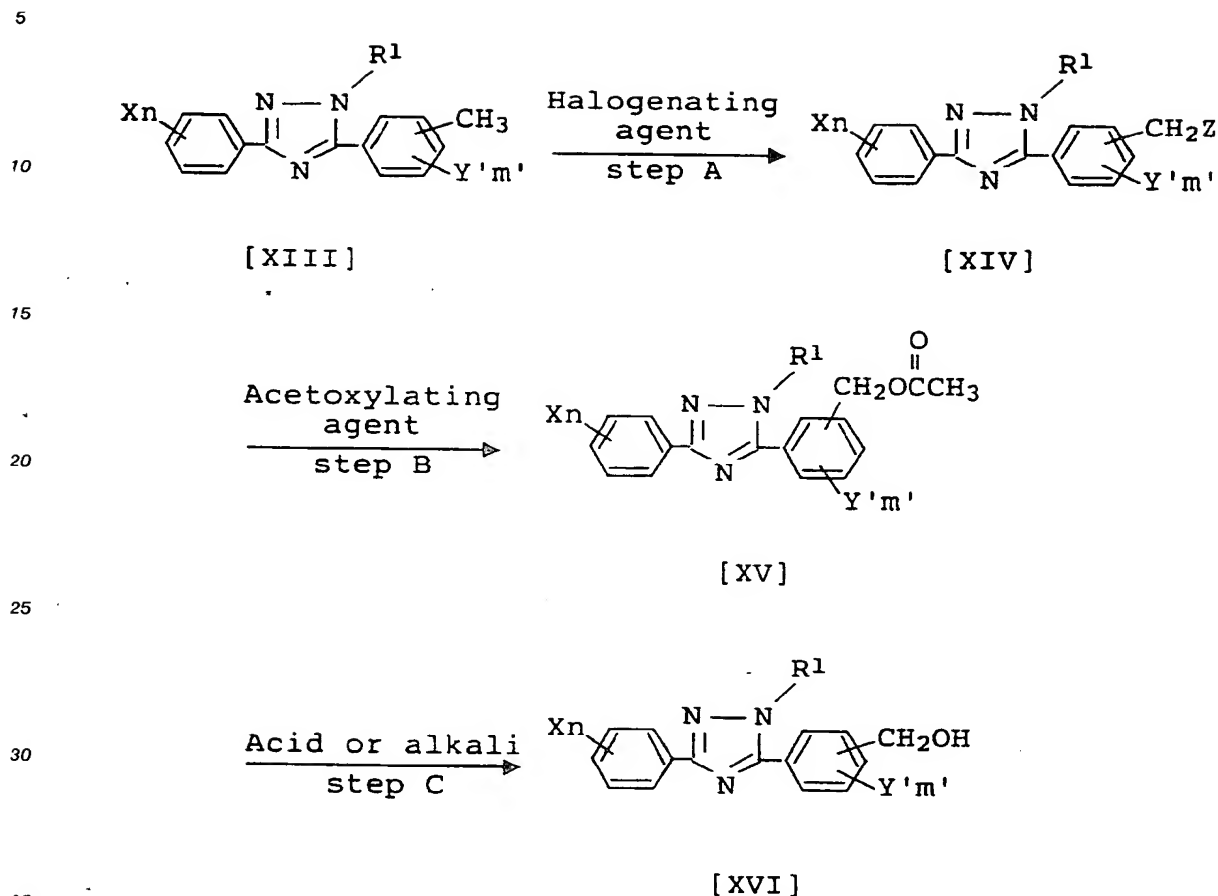
As the base, use may be made of inorganic bases such as sodium carbonate, potassium carbonate, sodium hydrogen carbonate, potassium hydrogen carbonate, sodium hydroxide, potassium hydroxide and the like; metal hydrides such as sodium hydride, potassium hydride and the like; and organic bases such as triethylamine, pyridine and the like.

As the solvent, use may be made of ketones such as acetone, methyl ethyl ketone and the like; ethers such as diethyl ether, tetrahydrofuran, dioxane, 1,2-dimethoxyethane, diglyme and so on; aromatic hydrocarbons such as benzene, toluene, chlorobenzene, dichlorobenzene and so on; aliphatic hydrocarbons such as pentane, hexane, petroleum ether and so on; aliphatic halogenated hydrocarbons such as dichloromethane, dichloroethane, chloroform, carbon tetrachloride and so on; nitriles such as acetonitrile and the like; aprotic polar solvents such as dimethylformamide, dimethylacetamide, dimethylsulfoxide and so on; and a mixed solvent comprised of a combination of solvents selected from the above.

The amount of the reactant used is usually 1.0-2.0 moles of the compound shown by the general formula [XI] per 1 mole of the compound shown by the general formula [X]. The amount of the base used is 1.0-2.0 moles per 1 mole of the compound shown by the general formula [X]. The reaction temperature is within a range of from -20 °C to a boiling point of the solvent. The reaction time is different in accordance with the compound, but the object can usually be attained for 1 - 24 hours.

Production Method 5-1

(Reaction formula 8)



(wherein X, R^1 , Z, Y' , n and m' are the same as mentioned above).

A compound of a general formula [XIV] can be obtained from a triazole derivative of a general formula [XIII] with a halogenating agent. This compound can be reacted with an acetoxyating agent to obtain a compound of a general formula [XV]. Then, the compound of the general formula [XV] can be reacted with an acid or alkali to obtain a compound of a general formula [XVI].

As the halogenating agent used in the step A, use may be made of, for example, N-chlorosuccinimide, N-bromosuccinimide, N-bromophthalimide and so on.

As the solvent used, mention may be made of aliphatic halogenated hydrocarbons such as dichloromethane, dichloroethane, chloroform, carbon tetrachloride and so on. Furthermore, it is required to use a catalytic amount of benzoyl peroxide, azobisisobutyronitrile or the like as a radical initiator in this reaction.

The amount of the halogenating agent used is usually 0.8-1.5 moles per 1 mole of the compound shown by the general formula [XIII]. The reaction temperature is within a range of from 0°C to a boiling point of the solvent. The reaction time is different in accordance with the compound, but the object can usually be attained for 30 minutes - 12 hours.

As the acetoxyating agent used in the step B, use may be made of lithium acetate, sodium acetate, potassium acetate, calcium acetate and so on.

As the solvent, use may be made of ketones such as acetone, methyl ethyl ketone and so on; ethers such as diethyl ether, tetrahydrofuran, dioxane, 1,2-dimethoxyethane, diglyme and so on; aromatic hydrocarbons such as benzene, toluene, chlorobenzene, dichlorobenzene and so on; aliphatic hydrocarbons such as pentane, hexane, petroleum ether and so on; aliphatic halogenated hydrocarbons such as dichloromethane, dichloroethane, chloroform, carbon tetrachloride and so on; nitriles such as acetonitrile

and so on; aprotic polar solvents such as dimethylformamide, dimethylacetamide, dimethylsulfoxide and so on; and a mixed solvent comprised of a combination of solvents selected from the above.

The amount of the acetoxyating agent used is usually 1.0-4.0 moles per 1 mole of the compound shown by the general formula [XIV]. The reaction temperature is within a range of from 0°C to a boiling point of the solvent. The reaction time is different in accordance with the compound, but the object can usually be attained for 1 - 24 hours.

- As the acid used in the step C, use may be made of mineral acids such as hydrochloric acid, sulfuric acid and so on; and Lewis acids such as aluminum bromide, aluminum chloride and so on. In this case, as the solvent, use may be made of carboxylic acids such as acetic acid, formic acid and so on; ketones such as acetone, methyl ethyl ketone and so on; ethers such as diethyl ether, tetrahydrofuran, dioxane, dimethoxyethane and so on; aromatic hydrocarbons such as benzene, toluene and so on; aliphatic hydrocarbons such as pentane, hexane, petroleum ether and so on; aliphatic halogenated hydrocarbons such as dichloromethane, dichloroethane, carbon tetrachloride and so on; water and a mixed solvent comprised of a combination of solvents selected from the above.

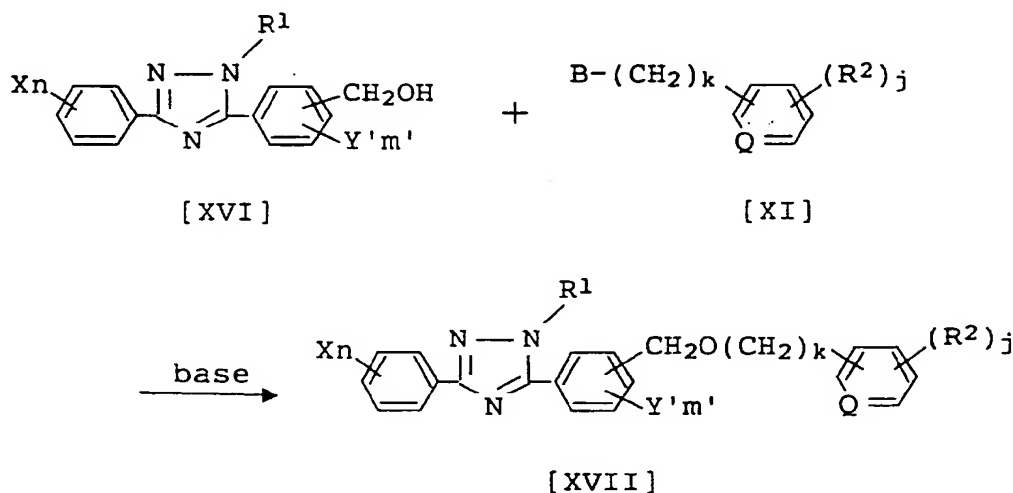
The amount of the acid used is usually a catalytic amount - 4.0 moles per 1 mole of the compound shown by the general formula [XV]. The reaction temperature is within a range of from 0°C to a boiling point of the solvent. The reaction time is different in accordance with the compound, but the object can usually be attained for 30 minutes - 24 hours.

As the alkali used in the step C, use may be made of aqueous solutions of sodium hydroxide, potassium hydroxide, potassium carbonate, sodium carbonate and so on. In this case, as the solvent, use may be made of alcohols such as methanol, ethanol, ethylene glycol and so on; ketones such as acetone, methyl ethyl ketone and so on; ethers such as tetrahydrofuran, dioxane, 1,2-dimethoxyethane and so on; water and a mixed solvent comprised of a combination of solvents selected from the above.

The amount of the alkali used is usually 0.5-4.0 moles per 1 mole of the compound shown by the general formula [XV]. The reaction temperature is within a range of from 0°C to a boiling point of the solvent. The reaction time is different in accordance with the compound, but the object can usually be attained for 30 minutes - 24 hours.

Production Method 5-2

(Reaction formula 9)



(wherein X, Y', B, Q, R¹, R², j, k, m' and n are the same as mentioned above).

The compound shown by the general formula [XVII] according to the invention can be obtained by reacting a compound of a general formula [XVI] with a compound of a general formula [XI] in the presence of a base in an inert solvent.

As the base, use may be made of inorganic bases such as sodium carbonate, potassium carbonate, sodium hydrogen carbonate, potassium hydrogen carbonate, sodium hydroxide, potassium hydroxide and

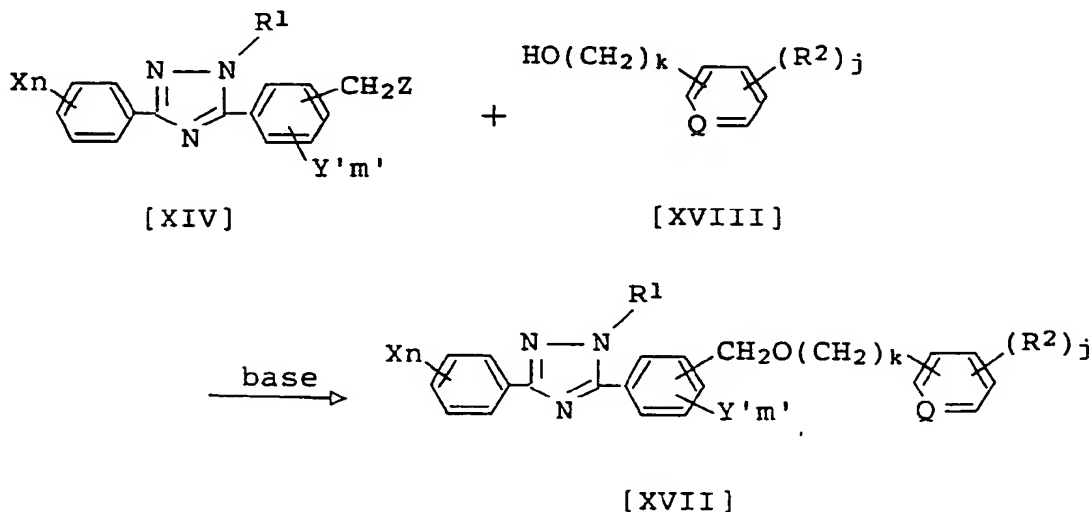
the like; metal hydrides such as sodium hydride, potassium hydride and the like; and organic bases such as triethylamine, pyridine and the like.

As the solvent, use may be made of ketones such as acetone, methyl ethyl ketone and so on; ethers such as diethyl ether, tetrahydrofuran, dioxane, 1,2-dimethoxyethane, diglyme and so on; aromatic hydrocarbons such as benzene, toluene, chlorobenzene and so on; aliphatic hydrocarbons such as pentane, hexane, petroleum ether and so on; aliphatic halogenated hydrocarbons such as dichloromethane, dichloroethane, chloroform, carbon tetrachloride and so on; nitriles such as acetonitrile and so on; aprotic polar solvents such as dimethylformamide, dimethylacetamide, dimethylsulfoxide and so on; and a mixed solvent comprised of a combination of solvents selected from the above.

The amount of the reactant used is usually 1.0-2.0 moles of the compound shown by the general formula [XI] per 1 mole of the compound shown by the general formula [XVI]. The amount of the base used is 1.0-2.0 moles per 1 mole of the compound shown by the general formula [XVI]. The reaction temperature is within a range of from -20 °C to a boiling point of the solvent. The reaction time is different in accordance with the compound, but the object can usually be attained for 1 - 24 hours.

Production Method 5-3

(Reaction formula 10)



(wherein X, Y, Q, R¹, R², Z, j, k, m' and n are the same as mentioned above).

The compound shown by the general formula [XVII] according to the invention can be obtained by reacting a compound of the general formula [XIV] with a compound of the general formula [XVIII] in the presence of a base in an inert solvent.

As the base, use may be made of inorganic bases such as sodium carbonate, potassium carbonate, sodium hydrogen carbonate, potassium hydrogen carbonate, sodium hydroxide, potassium hydroxide and the like; metal hydrides such as sodium hydride, potassium hydride and the like; and organic bases such as triethylamine, pyridine and the like.

As the solvent, use may be made of ketones such as acetone, methyl ethyl ketone and so on; ethers such as diethyl ether, tetrahydrofuran, dioxane, 1,2-dimethoxyethane, diglyme and so on; aromatic hydrocarbons such as benzene, toluene, chlorobenzene and so on; aliphatic hydrocarbons such as pentane, hexane, petroleum ether and so on; aliphatic halogenated hydrocarbons such as dichloromethane, dichloroethane, chloroform, carbon tetrachloride and so on; nitriles such as acetonitrile and so on; aprotic polar solvents such as dimethylformamide, dimethylacetamide, dimethylsulfoxide and so on; and a mixed solvent comprised of a combination of solvents selected from the above.

The amount of the reactant used is usually 1.0-2.0 moles of the compound shown by the general formula [XVIII] per 1 mole of the compound shown by the general formula [XIV]. The amount of the base used is 1.0-2.0 moles per 1 mole of the compound shown by the general formula [XIV]. The reaction

temperature is within a range of from -20 °C to a boiling point of the solvent. The reaction time is different in accordance with the compound, but the object can usually be attained for 1 - 24 hours.

[BEST MODE FOR CARRYING OUT THE INVENTION]

The preparation method of the compounds according to the invention, formulation method and applications will concretely be described with reference to the following examples.

Example 1 Preparation of 3-(2-chlorophenyl)-5-(2-chloro-3-nitrophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 1)

A mixture of N-methyl-N-(benzenesulfonyl)-2-chlorobenzohydrazonoyl chloride (1.72 g), 2-chloro-3-nitrobenzonitrile (1.00 g), anhydrous aluminum chloride (0.70 g) and o-dichlorobenzene (20 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, the reaction mixture is dissolved in chloroform (100 ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 1.12 g of desired compound (melting point: 124.0-125.0 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

3.83 (3H, s)

7.16 - 8.10 (7H, m)

Example 2 Preparation of 3-(2-chloro-6-fluorophenyl)-5-(2-chloro-3-nitrophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 2)

A mixture of N-methyl-N-(p-toluenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (1.90 g), 2-chloro-3-nitrobenzonitrile (1.19 g), anhydrous aluminum chloride (0.70 g) and o-dichlorobenzene (20 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, the reaction mixture is dissolved in chloroform (100 ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 1.19 g of desired compound (melting point: 112.0-114.0 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

3.90 (3H, s)

6.90 - 8.10 (6H, m)

Example 3 Preparation of 3-(2-chloro-6-fluorophenyl)-5-(2-chloro-4-nitrophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 4)

A mixture of N-methyl-N-(p-toluenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (1.90 g), 2-chloro-4-nitrobenzonitrile (1.80 g), anhydrous iron (III) chloride (1.60 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 1 hour. After cooling, the reaction mixture is dissolved in chloroform (100 ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 2.20 g of desired compound (melting point: 144.0-148.0 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

3.88 (3H, s)

6.90 - 8.46 (6H, m)

Example 4 Preparation of 5-(2-chloro-4-ethylphenyl)-3-(2-chlorophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 15)

Ethyl 2-chlorobenzimidate (2.75 g) and triethylamine (1.60 g) are dissolved in toluene (30 ml) and 2-chloro-4-ethylbenzoyl chloride (2.64 g) is added dropwise thereto within a range of 5 °C - 15 °C with stirring, which is stirred at room temperature for 1 hour and further heated under reflux for 3 hours. After cooling to room temperature, the reaction mixture is added with toluene (200 ml) and washed with dilute hydrochloric acid and saline, and the organic layer is dried over anhydrous magnesium sulfate. The organic layer is

added with monomethyl hydrazine (1.00 g) and stirred at room temperature for 16 hours. On completion of the reaction, the reaction mixture is washed with dilute hydrochloric acid and saline, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solution of hexane-ethyl acetate as eluent to give 2.10 g of desired

compound (melting point: 75.5-77.5 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

1.27 (3H, t)
2.70 (2H, q)
3.83 (3H, s)
7.10 - 7.60 (6H, m)
7.90 - 8.10 (1H, m)

Example 5 Preparation of 5-(2-chloro-4-ethylphenyl)-3-(2-chloro-6-fluorophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 16)

Ethyl 2-chloro-6-fluorobenzimidate (3.02 g) and triethylamine (1.60 g) are dissolved in toluene (30 ml) and 2-chloro-4-ethylbenzoyl chloride (2.64 g) is added dropwise thereto within a range of 5 °C - 15 °C with stirring, which is stirred at room temperature for 1 hour and further heated under reflux for 3 hours. After cooling to room temperature, the reaction solution is added with toluene (200 ml) and washed with dilute hydrochloric acid and saline, and the organic layer is dried over anhydrous magnesium sulfate. The organic layer is added with monomethyl hydrazine (2.00 g) and heated under reflux for 2 hours. On completion of the reaction, the reaction mixture is washed with dilute hydrochloric acid and saline, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solution of hexane-ethyl acetate as eluent to give 2.63 g of desired compound (refractive index: 1.5930).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

1.26 (3H, t)
2.69 (2H, q)
3.83 (3H, s)
6.90 - 7.50 (6H, m)

Example 6 Preparation of 3-(2-chlorophenyl)-5-(2-chloro-4-propylphenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 18)

Ethyl 2-chlorobenzimidate (2.75 g) and triethylamine (1.80 g) are dissolved in toluene (30 ml) and 2-chloro-4-propylbenzoyl chloride (3.30 g) is added dropwise thereto within a range of 5 °C - 15 °C with stirring, which is stirred at room temperature for 1 hour and further heated under reflux for 1 hour. After cooling to room temperature, the reaction solution is added with toluene (200 ml) and washed with dilute hydrochloric acid and saline, and the organic layer is dried over anhydrous magnesium sulfate. The organic layer is added with mono-methyl hydrazine (0.80 g) and stirred at room temperature for 18 hours. On completion of the reaction, the reaction mixture is washed with dilute hydrochloric acid and saline, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solution of hexane-ethyl acetate as eluent to give 2.78 g of desired compound (melting point: 70.0-72.0 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

0.95 (3H, t)
1.66 (2H, m)
2.63 (2H, t)
3.83 (3H, s)
6.90 - 7.10 (1H, m)
7.10 - 7.50 (6H, m)

Example 7 Preparation of 3-(2-chloro-6-fluorophenyl)-5-(2-chloro-4-propylphenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 19)

Ethyl 2-chloro-6-fluorobenzimidate (3.02 g) and triethylamine (1.80 g) are dissolved in toluene (30 ml) and 2-chloro-4-propylbenzoyl chloride (3.30 g) is added dropwise thereto within a range of 5 °C - 15 °C with stirring, which is stirred at room temperature for 1 hour and further heated under reflux for 1 hour. After

cooling to room temperature, the reaction solution is added with toluene (200 ml) and washed with dilute hydrochloric acid and saline, and the organic layer is dried over anhydrous magnesium sulfate. The organic layer is added with monomethyl hydrazine (1.80 g) and heated under reflux for 4 hours. On completion of the reaction, the reaction mixture is washed with dilute hydrochloric acid and saline, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solution of hexane-ethyl acetate as eluent to give 0.41 g of desired compound (refractive index: 1.5868).

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

0.95 (3H, t)
1.65 (2H, m)
2.62 (2H, t)
3.83 (3H, s)
6.80 - 7.50 (6H, m)

Example 8 Preparation of 5-(4-butyl-2-chlorophenyl)-3-(2-chloro-6-fluorophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 29)

N-methyl-N-(phenylsulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (1.10 g), 4-butyl-2-chlorobenzonitrile (0.60 g) and anhydrous aluminum chloride (0.50 g) are added to o-dichlorobenzene (10 ml) and stirred at 120 °C for 1 hour. On completion of the reaction, chloroform (100 ml) is added and washed with dilute hydrochloric acid. After washing with water, the organic layer is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solution of hexane-ethyl acetate as eluent to give 0.70 g of compound (refractive index: 1.5667).

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

0.75 - 1.12 (3H, m)
1.15 - 2.00 (4H, m)
2.65 (2H, t)
3.85 (3H, s)
6.83 - 7.60 (6H, m)

Example 9 Preparation of 5-(4-t-butyl-2-ethoxyphenyl)-3-(2-chloro-6-fluorophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 35)

A mixture of N-methyl-N-(benzenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (1.60 g), 4-t-butyl-2-ethoxybenzonitrile (1.00 g), anhydrous aluminum chloride (0.60 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, the reaction mixture is dissolved in chloroform (100 ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.20 g of desired compound (melting point: 108.0-111.0 °C).

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

1.15 (9H, s)
1.36 (3H, t)
3.87 (3H, s)
4.10 (2H, q)
6.83 - 7.58 (6H, m)

Example 10 Preparation of 3-(2-chlorophenyl)-5-(2-fluoro-5-hexylphenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 42)

A mixture of N-methyl-N-(benzenesulfonyl)-2-chlorobenzohydrazonoyl chloride (2.06 g), 2-fluoro-5-hexylbenzonitrile (1.23 g), anhydrous aluminum chloride (0.88 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, the reaction mixture is dissolved in chloroform (200 ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 1.60 g of desired compound (refractive index: 1.5779).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

0.87 (3H, t)
1.00 - 1.90 (8H, m)
2.62 (2H, t)
3.87 (3H, d)
6.90 - 8.00 (7H, m)

Example 11 Preparation of 3-(2-chloro-6-fluorophenyl)-5-(2-fluoro-5-hexylphenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 43)

A mixture of N-methyl-N-(benzenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (2.17 g), 2-fluoro-5-hexylbenzonitrile (1.23 g), anhydrous aluminum chloride (0.88 g) and o-dichlorobenzene (10 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, the reaction mixture is dissolved in chloroform (200ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 1.11 g of desired compound (refractive index: 1.5608).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

0.87 (3H, t)
1.00 - 1.80 (8H, m)
2.61 (2H, t)
3.89 (3H, d)
6.80 - 7.40 (6H, m)

Example 12 Preparation of 3-(2,6-difluorophenyl)-5-(2-fluoro-5-undecylphenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 46)

A mixture of N-methyl-N-(benzenesulfonyl)-2,6-difluorobenzohydrazonoyl chloride (1.28 g), 2-fluoro-5-undecylbenzonitrile (1.09 g), anhydrous aluminum chloride (0.55 g) and o-dichlorobenzene (10 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, the reaction mixture is dissolved in chloroform (200 ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 1.08 g of desired compound (melting point: 70.0-73.0 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

0.88 (3H, t)
1.10 - 1.80 (18H, m)
2.63 (2H, t)
3.93 (3H, d)
6.90 - 7.60 (6H, m)

Example 13 Preparation of 3-(2-chlorophenyl)-5-(2-fluoro-5-undecylphenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 47)

A mixture of N-methyl-N-(benzenesulfonyl)-2-chlorobenzohydrazonoyl chloride (1.27 g), 2-fluoro-5-undecylbenzonitrile (1.09 g), anhydrous aluminum chloride (0.55 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, the reaction mixture is dissolved in chloroform (200 ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.85 g of desired compound (melting point: 35.0-37.0 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

0.88 (3H, t)
1.10 - 1.70 (18H, m)
2.66 (2H, t)
3.93 (3H, d)
6.90 - 7.60 (6H, m)
7.90 - 8.00 (1H, m)

Example 14 Preparation of 3-(2-chloro-6-fluorophenyl)-5-(2-fluoro-5-undecylphenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 48)

A mixture of N-methyl-N-(benzenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (1.34 g), 2-fluoro-5-undecylbenzonitrile (1.09 g), anhydrous aluminum chloride (0.55 g) and o-dichlorobenzene (10 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, the reaction mixture is dissolved in chloroform (200 ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 1.04 g of desired compound (refractive index: 1.5419).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

0.87 (3H, t)

1.10 - 1.80 (18H, m)

2.63 (2H, t)

3.94 (3H, d)

6.90 - 7.60 (6H, m)

Example 15 Preparation of 3-(2-chloro-6-fluorophenyl)-5-(2-chloro-4-dodecylphenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 51)

A mixture of N-methyl-N-(benzenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (1.50 g), 2-chloro-4-dodecylbenzonitrile (1.20 g), anhydrous aluminum chloride (0.60 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, the reaction mixture is dissolved in chloroform (100 ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.80 g of desired compound (refractive index: 1.5490).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

0.50 - 2.03 (23H, m)

2.65 (2H, t)

3.83 (3H, s)

6.82 - 7.52 (6H, m)

Example 16 Preparation of 5-(4-butoxy-2-chlorophenyl)-3-(2-chlorophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 64)

Ethyl 2-chlorobenzimidate (2.40 g) and triethylamine (1.20 g) are dissolved in toluene (100 ml) and 4-butoxy-2-chlorobenzoyl chloride (2.60 g) is added dropwise thereto below 10 °C with stirring. It is stirred at room temperature for 2 hours and further heated under reflux for 2 hours. On completion of the reaction, the reaction solution is washed with saline, further washed with water and the organic layer is dried over anhydrous magnesium sulfate. The toluene layer is added with monomethyl hydrazine (1.50 g) and reacted at room temperature for 24 hours. On completion of the reaction, it is washed with dilute hydrochloric acid, further washed with water and the organic layer is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 1.00 g of desired compound (melting point: 60.0-62.0 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

0.80 - 1.16 (3H, m)

1.20 - 2.10 (4H, m)

3.84 (3H, s)

4.02 (2H, t)

6.76 - 7.95 (6H, m)

7.83 - 8.12 (1H, m)

Example 17 Preparation of 3-(2-chloro-6-fluorophenyl)-5-(4-chloro-3-pentyloxyphenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 68)

A mixture of N-methyl-N-(p-toluenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (1.10 g), 4-chloro-3-pentyloxybenzonitrile (0.70 g), anhydrous iron (III) chloride (0.60 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140°C for 30 minutes. After cooling, the reaction mixture is dissolved in chloroform (100 ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.50 g of desired compound.

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

0.72 - 2.16 (9H, m)

4.06 (3H, s)

4.10 (2H, t)

6.85 - 7.60 (6H, m)

Example 18 Preparation of 5-(4-chloro-3-octyloxyphenyl)-3-(2-chlorophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 77)

A mixture of N-methyl-N-(benzenesulfonyl)-2-chlorobenzohydrazonoyl chloride (1.50 g), 4-chloro-3-octyloxybenzonitrile (1.30 g), anhydrous iron (III) chloride (0.80 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140°C for 30 minutes. After cooling, the reaction mixture is dissolved in chloroform (100 ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.80 g of desired compound.

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

0.65 - 2.13 (15H, m)

4.07 (3H, s)

4.13 (2H, t)

6.92 - 7.66 (7H, m)

Example 19 Preparation of 3-(2-chlorophenyl)-5-(2-chloro-4-methoxyethoxyphenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 87)

Ethyl 2-chlorobenzimidate (4.00 g) and triethylamine (2.60 g) are dissolved in toluene (20 ml) and 2-chloro-4-methoxyethoxybenzoyl chloride (4.20 g) is added dropwise thereto within a range of 5°C-10°C with stirring. It is stirred at room temperature for 1 hour and further heated under reflux for 30 minutes. After cooling to room temperature, the reaction solution is added with toluene (20 ml) and washed with dilute sulfuric acid and saline and the organic layer is dried over anhydrous magnesium sulfate. The organic layer is added with monomethyl hydrazine (2.00 g) and stirred at room temperature for 4 hours. On completion of the reaction, the reaction mixture is washed with dilute sulfuric acid and saline, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.70 g of desired compound (refractive index: 1.5946).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

3.45 (3H, s)

3.60 - 3.97 (4H, m)

4.00 (3H, s)

6.83 - 8.13 (7H, m)

Example 20 Preparation of 3-(2-chloro-6-fluorophenyl)-5-(2-chloro-5-perfluorobutylphenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 116)

A mixture of N-methyl-N-(benzenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (1.70 g), 2-chloro-5-perfluorobutylbenzonitrile (1.75 g), anhydrous iron (III) chloride (0.73 g) and o-dichlorobenzene (10 ml) is stirred at an oil bath temperature of 130°C for 2 hours. After cooling, the reaction mixture is dissolved in chloroform (100 ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium

hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.68 g of desired compound (refractive index: 1.5110).

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

3.87 (3H, s)
6.80 - 7.97 (6H, m)

Example 21 Preparation of 3-(2-chlorophenyl)-5-(2-chloro-5-perfluorohexylphenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 119)

A mixture of N-methyl-N-(p-toluenesulfonyl)-2-chlorobenzohydrazonoyl chloride (0.51 g), 2-chloro-5-perfluorohexylbenzonitrile (0.70 g), anhydrous aluminum chloride (0.20 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 1 hour. After cooling, the reaction mixture is dissolved in chloroform (100 ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.15 g of desired compound (melting point: 70.0-76.0 °C).

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

3.85 (3H, s)
7.13 - 8.06 (7H, m)

Example 22 Preparation of 3-(2-chloro-6-fluorophenyl)-5-(2-chloro-5-perfluorohexylphenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 120)

A mixture of N-methyl-N-(p-toluenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (0.73 g), 2-chloro-5-perfluorohexylbenzonitrile (1.00 g), anhydrous iron (III) chloride (0.36 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 1 hour. After cooling, the reaction mixture is dissolved in chloroform (100 ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.15 g of desired compound (melting point: 78.0-82.0 °C).

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

3.86 (3H, s)
6.86 - 7.86 (6H, m)

Example 23 Preparation of 3-(2-chlorophenyl)-5-(2-chloro-4-allyloxyphenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 138).

Ethyl 2-chlorobenzimidate (2.60 g) and triethylamine (1.10 g) are dissolved in toluene (20 ml) and 2-chloro-4-allyloxybenzoyl chloride (2.20 g) is added dropwise thereto within a range of 5 °C-10 °C with stirring. It is stirred at room temperature for 1 hour and further heated under reflux for 30 minutes. After cooling to room temperature, the reaction solution is added with toluene (20 ml) and washed with dilute sulfuric acid and saline and the organic layer is dried over anhydrous magnesium sulfate. The organic layer is added with monomethyl hydrazine (2.00 g) and stirred at room temperature for 5 hours. On completion of the reaction, the reaction mixture is washed with dilute sulfuric acid and saline, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.60 g of desired compound (refractive index: 1.6083).

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

3.85 (3H, s)
4.50 - 4.80 (2H, m)
5.25 - 5.62 (2H, m)
5.77 - 6.40 (1H, m)
6.82 - 8.16 (7H, m)

Example 24 Preparation of 3-(2-chlorophenyl)-5-(2-chloro-4-propargyloxyphenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 145)

Ethyl 2-chlorobenzimidate (3.00 g) and triethylamine (1.50 g) are dissolved in toluene (20 ml) and 2-chloro-4-propargyloxybenzoyl chloride (2.30 g) is added dropwise thereto within a range of 5 °C-10 °C with stirring. It is stirred at room temperature for 1 hour and further heated under reflux for 30 minutes. After cooling to room temperature, the reaction solution is added with toluene (20 ml) and washed with dilute sulfuric acid and saline and the organic layer is dried over anhydrous magnesium sulfate. The organic layer is added with monomethyl hydrazine (2.00 g) and stirred at room temperature for 4 hours. On completion of the reaction, the reaction mixture is washed with dilute sulfuric acid and saline, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.60 g of desired compound (melting point: 103.0-105.0).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

2.47 - 2.71 (1H, m)
3.83 (3H, s)
4.75 (2H, d)
6.83 - 8.20 (7H, m)

Example 25 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[4-fluoro-3-(4-trifluoromethoxyphenyl)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 157)

A mixture of N-methyl-N-(methanesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (1.50 g), 4-fluoro-3-(4-trifluoromethoxyphenyl)benzonitrile (1.43 g), anhydrous iron (III) chloride (0.90 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, the reaction mixture is dissolved in ethylacetate (200 ml), washed with water, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 1.90 g of desired compound (melting point: 117.0-119.0 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

4.10 (3H, s)
6.80 - 7.90 (10H, m)

Example 26 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[2-chloro-4-(4-trifluoromethoxyphenyl)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 158)

A mixture of N-methyl-N-(methanesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (1.50 g), 4-(4-trifluoromethoxyphenyl)benzonitrile (1.56 g), anhydrous iron (III) chloride (0.90 g) and chlorobenzene (20 ml) is stirred at an oil bath temperature of 140 °C for 1 hour. After cooling, the reaction mixture is dissolved in chloroform (300 ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 1.80 g of desired compound (refractive index: 1.5925).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

3.90 (3H, s)
6.90 - 7.70 (10H, m)

Example 27 Preparation of 5-[3-chloro-4-(3,4-dichlorobenzyl)phenyl]-3-(2-chloro-6-fluorophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 161)

A mixture of N-methyl-N-(benzenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (1.00 g), 3-chloro-4-(3,4-dichlorobenzyl)benzonitrile (0.93 g), anhydrous iron (III) chloride (0.50 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 1 hour. After cooling, the reaction mixture is dissolved in chloroform (300 ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.64 g of desired compound (melting point: 179.0-185.0 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

4.03 (3H, s)
 4.23 (2H, s)
 6.67 - 7.86 (9H, m)

- 5 **Example 28** Preparation of 3-(2-chloro-6-fluorophenyl)-5-[3-chloro-4-(2-chloro-4-trifluoromethylphenoxy-methyl)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 196)

To 30 ml of N,N-dimethylformamide are added 2-chloro-4-trifluoromethyl phenol (0.29 g) and potassium carbonate (0.25 g) and 5-(4-bromomethyl-3-chlorophenyl)-3-(2-chloro-6-fluorophenyl)-1-methyl-1H-1,2,4-triazole (0.60 g) is added thereto at room temperature with stirring, which is stirred at 120 °C for 1 hour. On completion of the reaction, the reaction solution is cooled to room temperature, poured into water and extracted with toluene. The organic layer is washed with water, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography to give 0.61 g of desired compound (melting point: 113.0-114.0 °C).

15 NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

4.10 (3H, s)
 5.30 (2H, s)
 6.87 - 8.10 (9H, m)

- 20 **Example 29** Preparation of 3-(2-chloro-6-fluorophenyl)-5-[3-chloro-4-(2-fluoro-4-trifluoromethylphenoxy-methyl)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 197)

To 100 ml of N,N-dimethylformamide are added 5-(3-chloro-4-chloromethylphenyl)-3-(2-chloro-6-fluorophenyl)-1-methyl-1H-1,2,4-triazole (1.60 g) and potassium carbonate (0.60 g) and 2-fluoro-4-trifluoromethyl phenol (0.80 g) is added thereto at room temperature with stirring, which is stirred at 70 °C for 3 hours. On completion of the reaction, the reaction solution is cooled to room temperature, poured into water and extracted with ethyl acetate. The organic layer is washed with water, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography to give 1.62 g of desired compound (refractive index: 1.6010).

30 NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

4.10 (3H, s)
 5.31 (2H, s)
 6.75 - 8.00 (9H, m)

- 35 **Example 30** Preparation of 3-(2-chloro-6-fluorophenyl)-5-[3-chloro-4-(4-trifluoromethylphenoxy-methyl)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 199)

To 30 ml of N,N-dimethylformamide are added 4-trifluoromethyl phenol (0.77 g) and potassium carbonate (0.72 g) and 5-(4-bromomethyl-3-chlorophenyl)-3-(2-chloro-6-fluorophenyl)-1-methyl-1H-1,2,4-triazole (1.60 g) is added thereto at room temperature with stirring, which is stirred at 120 °C for 1 hour. On completion of the reaction, the reaction solution is cooled to room temperature, poured into water and extracted with toluene. The organic layer is washed with water, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography to give 1.50 g of desired compound (refractive index: 1.5961).

45 NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

4.08 (3H, s)
 5.23 (2H, s)
 6.87 - 7.47 (7H, m)
 7.65 (2H, s)
 50 7.83 (1H, s)

Example 31 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[3-chloro-4-(4-trifluoromethoxyphenoxy-methyl)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 201)

55 To 30 ml of N,N-dimethylformamide are added 4-trifluoromethoxy phenol (0.33 g) and potassium carbonate (0.25 g) and 5-(4-bromomethyl-3-chlorophenyl)-3-(2-chloro-6-fluorophenyl)-1-methyl-1H-1,2,4-triazole (0.70 g) is added thereto at room temperature with stirring, which is stirred at 120 °C for 1 hour. On completion of the reaction, the reaction solution is cooled to room temperature, poured into water and

extracted with toluene. The organic layer is washed with water, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography to give 0.83 g of desired compound (refractive index: 1.5701).

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

4.08 (3H, s)
5.19 (2H, s)
6.70 - 7.40 (7H, m)
7.65 (1H, s)

Example 32 Preparation of 3-(2-chloro-6-fluorophenyl)-5-(2-chloro-4-phenoxyphenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 241)

A mixture of N-methyl-N-(p-toluenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (3.30 g), 2-chloro-4-phenoxybenzonitrile (2.30 g), anhydrous iron (III) chloride (1.60 g) and o-dichlorobenzene (10 ml) is stirred at an oil bath temperature of 140 °C for 1 hour. After cooling, the reaction mixture is dissolved in chloroform (100 ml), washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline in this order, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.15 g of desired compound (melting point: 135.0-140.0 °C).

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

3.91 (3H, s)
6.90 - 8.06 (11H, m)

Example 33 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[3-chloro-4-(2,6-dichloro-4-trifluoromethylphenoxy)-phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 259)

Ethyl 2-chloro-6-fluorobenzimidate (1.80 g) and triethylamine (1.20 g) are dissolved in toluene (50 ml) and 3-chloro-4-(2,6-dichloro-4-trifluoromethylphenoxy)-benzoyl chloride (3.70 g) is added dropwise thereto at room temperature with stirring, which is stirred at 100 °C for 3 hours. After cooling to room temperature, the reaction solution is added with toluene (50 ml) and washed with dilute hydrochloric acid and saline and the organic layer is dried over anhydrous magnesium sulfate. The reaction solution is added with monomethyl hydrazine (0.80 g) and stirred at 100 °C for 3 hours. On completion of the reaction, the reaction mixture is washed with dilute hydrochloric acid and saline, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solution of hexane-ethyl acetate as eluent to give 1.50 g of desired compound (melting point: 67.0-72.0).

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

4.05 (3H, s)
6.40 - 7.95 (8H, m)

Example 34 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[3-chloro-4-(2-chloro-4-trifluoromethylbenzyloxy)-phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 273)

To 20 ml of N,N-dimethylformamide are added 3-(2-chloro-6-fluorophenyl)-5-(3-chloro-4-hydroxyphenyl)-1-methyl-1H-1,2,4-triazole (0.70 g) and potassium carbonate (0.31 g) and 2-chloro-4-trifluoromethylbenzyl chloride (0.50 g) is added thereto at room temperature with stirring, which is stirred at 120 °C for 5 hours. On completion of the reaction, the reaction solution is cooled to room temperature, poured into water and extracted with ethyl acetate. The organic layer is washed with water, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography to give 0.80 g of desired compound (melting point: 156.0-159.0 °C).

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

4.05 (3H, s)
5.30 (2H, s)
6.80 - 7.95 (9H, m)

Example 35 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[3-chloro-4-(2-fluoro-4-trifluoromethylbenzyloxy)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 274)

To 20 ml of N,N-dimethylformamide are added 3-(2-chloro-6-fluorophenyl)-5-[3-chloro-4-hydroxyphenyl]-1-methyl-1H-1,2,4-triazole (0.90 g) and potassium carbonate (0.40 g) and 2-fluoro-4-trifluoromethylbenzyl chloride (0.50 g) is added thereto at room temperature with stirring, which is stirred at 120 °C for 5 hours. On completion of the reaction, the reaction solution is cooled to room temperature, poured into water and extracted with ethyl acetate. The organic layer is washed with water, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography to give 0.60 g of desired compound (melting point: 109.0-111.0 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

4.00 (3H, s)

5.25 (2H, s)

6.80 - 7.90 (9H, m)

Example 36 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[3-chloro-4-(4-trifluoromethylbenzyloxy)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 275)

Ethyl 2-chloro-6-fluorobenzimidate (2.40 g) and triethylamine (1.20 g) are dissolved in toluene (50 ml) and 3-chloro-4-(4-trifluoromethylbenzyloxy)benzoyl chloride (3.50 g) is added dropwise thereto at room temperature with stirring, which is stirred at 100 °C for 3 hours. After cooling to room temperature, the reaction solution is added with toluene (50 ml) and washed with dilute hydrochloric acid and saline and the organic layer is dried over anhydrous magnesium sulfate. The organic layer is added with monomethyl hydrazine (0.90 g) and stirred at 100 °C for 3 hours. On completion of the reaction, the reaction mixture is washed with dilute hydrochloric acid and saline, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solution of hexane-ethyl acetate as eluent to give 2.20 g of desired compound (melting point: 43.0-47.0 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

4.05 (3H, s)

5.25 (2H, s)

6.90 - 7.95 (10H, m)

Example 37 Preparation of 5-[3-chloro-4-(4-trifluoromethylbenzyloxy)phenyl]-3-(2,6-difluorophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 276)

Ethyl 2,6-difluorobenzimidate (2.20 g) and triethylamine (1.20 g) are dissolved in toluene (50 ml) and 3-chloro-4-(4-trifluoromethylbenzyloxy)benzoyl chloride (3.50 g) is added dropwise thereto at room temperature with stirring, which is stirred at 100 °C for 3 hours. After cooling to room temperature, the reaction solution is added with toluene (50 ml) and washed with dilute hydrochloric acid and saline and the organic layer is dried over anhydrous magnesium sulfate. The organic layer is added with monomethyl hydrazine (0.90 g) and stirred at 100 °C for 3 hours. On completion of the reaction, the reaction mixture is washed with dilute hydrochloric acid and saline, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solution of hexane-ethyl acetate as eluent to give 2.00 g of desired compound (melting point: 171.0-177.0 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

4.00 (3H, s)

5.20 (2H, s)

6.65 - 7.90 (10H, m)

Example 38 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[3-chloro-4-(4-trifluoromethoxybenzyloxy)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 277)

Ethyl 2-chloro-6-fluorobenzimidate (2.40 g) and triethylamine (1.20 g) are dissolved in toluene (50 ml) and 3-chloro-4-(4-trifluoromethoxybenzyloxy)benzoyl chloride (3.70 g) is added dropwise thereto at room temperature with stirring, which is stirred at 100 °C for 3 hours. After cooling to room temperature, the reaction solution is added with toluene (50 ml) and washed with dilute hydrochloric acid and saline and the organic layer is dried over anhydrous magnesium sulfate. The organic layer is added with monomethyl hydrazine (0.90 g) and stirred at 100 °C for 3 hours. On completion of the reaction, the reaction mixture is

washed with dilute hydrochloric acid and saline, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solution of hexane-ethyl acetate as eluent to give 2.50 g of desired compound (refractive index: 1.5680).

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

4.00 (3H, s)
5.10 (2H, s)
6.85 - 7.90 (10H, m)

Example 39 Preparation of 5-[3-chloro-4-(4-trifluoromethoxybenzyloxy)phenyl]-3-(2,6-difluorophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 278)

Ethyl 2,6-difluorobenzimidate (2.20 g) and triethylamine (1.20 g) are dissolved in toluene (50 ml) and 3-chloro-4-(4-trifluoromethoxybenzyloxy)benzoyl chloride (3.70 g) is added dropwise thereto at room temperature with stirring, which is stirred at 100 °C for 3 hours. After cooling to room temperature, the reaction solution is added with toluene (50 ml) and washed with dilute hydrochloric acid and saline and the organic layer is dried over anhydrous magnesium sulfate. The organic layer is added with monomethyl hydrazine (0.90 g) and stirred at 100 °C for 3 hours. On completion of the reaction, the reaction mixture is washed with dilute hydrochloric acid and saline, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solution of hexane-ethyl acetate as eluent to give 2.50 g of desired compound (melting point: 132.0-136.0 °C).

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

4.00 (3H, s)
5.10 (2H, s)
6.70 - 8.20 (10H, m)

Example 40 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[2-chloro-4-(3-chloro-5-trifluoromethylpyridine-2-yloxymethyl)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 317)

3-(2-chloro-6-fluorophenyl)-5-(2-chloro-4-hydroxymethylphenyl)-1-methyl-1H-1,2,4-triazole (0.50 g) is dissolved in 1,2-dimethoxyethane (20 ml) and cooled to 0 °C, to which is added sodium hydride (60%, 0.07 g) and the reaction mixture is stirred for 15 minutes. Then, a solution of 2,3-dichloro-5-trifluoromethylpyridine (0.34 g) in 1,2-dimethoxyethane (10 ml) is added dropwise and stirred for 3 hours. On completion of the reaction, the reaction solution is warmed to room temperature and poured into water and extracted with ether. The organic layer is washed with water, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography to give 0.62 g of desired compound.

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

3.83 (3H, s)
5.50 (2H, s)
6.83 - 8.37 (8H, m)

Example 41 Preparation of 5-[3-chloro-4-(3,5-dichloropyridine-2-yloxymethyl)phenyl]-3-(2-chloro-6-fluorophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 330)

Sodium hydride (60%, 0.12 g) is added to 1,2-dimethoxyethane (50 ml) and a solution of 3-(2-chloro-6-fluorophenyl)-5-(3-chloro-4-hydroxymethylphenyl)-1-methyl-1H-1,2,4-triazole (1.00 g) in 1,2-dimethoxyethane (20 ml) is added dropwise thereto at -5 °C and stirred for 20 minutes. The reaction solution is added dropwise with a solution of 2,3,5-trichloropyridine (0.60 g) in 1,2-dimethoxyethane (20 ml) at -5 °C for 10 minutes with stirring. The reaction mixture is warmed to room temperature, poured into water and extracted with ethyl acetate. The organic layer is washed with water, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography to give 0.40 g of desired compound (melting point: 153.0-155.0 °C).

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

4.06 (3H, s)
5.48 (2H, s)
6.75 - 7.30 (3H, m)
7.50 - 8.00 (5H, m)

Example 42 Preparation of 5-[3-chloro-4-(3-chloro-5-trifluoromethylpyridine-2-yloxymethyl)phenyl]-3-(2-chloro-6-fluorophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 332)

Sodium hydride (60%, 0.16 g) is added to 1,2-dimethoxyethane (50 ml) and a solution of 3-(2-chloro-6-fluorophenyl)-5-(3-chloro-4-hydroxymethylphenyl)-1-methyl-1H-1,2,4-triazole (1.20 g) in 1,2-dimethoxyethane (20 ml) is added dropwise thereto at -5 °C with stirring. To the reaction solution is added dropwise a solution of 2,3-dichloro-5-trifluoromethyl pyridine (0.80 g) in 1,2-dimethoxyethane (20 ml) at -5 °C for 10 minutes, which is further stirred for 15 minutes. On completion of the reaction, the reaction solution is warmed to room temperature, poured into water and extracted with ethyl acetate. The organic layer is washed with water, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography to give 1.10 g of desired compound (melting point: 47.0-49.0 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

4.06 (3H, s)

5.57 (2H, s)

6.84 - 7.50 (3H, m)

7.60 - 7.75 (4H, m)

8.30 (1H, s)

Example 43 Preparation of 5-[3-chloro-4-(5-trifluoromethylpyridine-2-yloxymethyl)phenyl]-3-(2-chloro-6-fluorophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 334)

Sodium hydride (60%, 0.12 g) is added to 1,2-dimethoxyethane (50 ml) and a solution of 3-(2-chloro-6-fluorophenyl)-5-(3-chloro-4-hydroxymethylphenyl)-1-methyl-1H-1,2,4-triazole (1.00 g) in 1,2-dimethoxyethane (20 ml) is added dropwise thereto at -5 °C, which is stirred for 15 minutes. To the reaction solution is added dropwise a solution of 2-chloro-5-trifluoromethyl pyridine (0.60 g) in 1,2-dimethoxyethane (20 ml) at -5 °C, which is stirred for 15 minutes. The reaction mixture is warmed to room temperature, poured into water and extracted with ethyl acetate. The organic layer is washed with water, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography to give 0.80 g of desired compound (refractive index: 1.5879).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

4.06 (3H, s)

5.57 (2H, s)

6.75 - 8.42 (9H, m)

Example 44 Preparation of 5-[4-chloro-3-(5-trifluoromethylpyridine-2-yloxy)phenyl]-3-(2,6-difluorophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 377)

A mixture of N-methyl-N-(benzenesulfonyl)-2,6-difluorobenzohydrazonoyl chloride (0.90 g), 4-chloro-3-(5-trifluoromethylpyridine-2-yloxy)benzonitrile (0.90 g), anhydrous iron (III) chloride (0.50 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, it is dissolved in chloroform (100 ml) and washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.30 g of desired compound.

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

4.02 (3H, s)

6.64 - 7.98 (8H, m)

8.20 - 8.38 (1H, m)

Example 45 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[4-chloro-3-(5-trifluoromethylpyridine-2-yloxy)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 378)

A mixture of N-methyl-N-(p-toluenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (1.00 g), 4-chloro-3-(5-trifluoromethylpyridine-2-yloxy)benzonitrile (0.90 g), anhydrous iron (III) chloride (0.50 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, it is dissolved in chloroform (100 ml) and washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline. Then, it is dried over anhydrous magnesium sulfate and concentrated under

reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.40 g of desired compound.

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

4.12 (3H, s)

6.92 - 8.11 (8H, m)

8.33 - 8.50 (1H, m)

Example 46 Preparation of 3-(2-chlorophenyl)-5-[2-chloro-4-(5-trifluoromethylpyridine-2-yloxy)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 389)

A mixture of N-methyl-N-(benzenesulfonyl)-2-chlorobenzohydrazonoyl chloride (2.05 g), 2-chloro-4-(5-trifluoromethylpyridine-2-yloxy)benzonitrile (1.88 g), anhydrous iron (III) chloride (1.07 g) and o-dichlorobenzene (10 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, it is dissolved in chloroform (300 ml) and washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 1.87 g of desired compound (melting point: 104.0-108.0 °C).

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

3.88 (3H, s)

6.90 - 8.40 (10H, m)

Example 47 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[2-chloro-4-(5-trifluoromethylpyridine-2-yloxy)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 390)

A mixture of N-methyl-N-(p-toluenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (2.25 g), 2-chloro-4-(5-trifluoromethylpyridine-2-yloxy)benzonitrile (1.88 g), anhydrous iron (III) chloride (1.07 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, it is dissolved in chloroform (300 ml) and washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 1.54 g of desired compound (melting point: 139.0-141.0 °C).

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

3.90 (3H, s)

6.90 - 8.40 (9H, m)

Example 48 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[3,5-dichloro-4-(3-chloro-5-trifluoromethylpyridine-2-yloxy)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 401)

A mixture of N-methyl-N-(p-toluenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (1.00 g), 3,5-dichloro-4-(3-chloro-5-trifluoromethylpyridine-2-yloxy)benzonitrile (1.00 g), anhydrous iron (III) chloride (0.50 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, it is dissolved in chloroform (100 ml) and washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.60 g of desired compound.

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

4.10 (3H, s)

6.73 - 7.52 (3H, m)

7.80 (2H, s)

7.97 - 8.10 (1H, m)

8.12 - 8.26 (1H, m)

Example 49 Preparation of 5-[3-chloro-4-(3-chloro-5-trifluoromethylpyridine-2-yloxy)phenyl]-3-(2,6-difluorophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 409)

A mixture of N-methyl-N-(benzenesulfonyl)-2,6-difluorobenzohydrazonoyl chloride (0.90 g), 3-chloro-4-(3-chloro-5-trifluoromethylpyridine-2-yloxy)benzonitrile (0.90 g), anhydrous iron (III) chloride (0.50 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, it is

dissolved in chloroform (100 ml) and washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.70 g of desired compound.

5 NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

4.10 (3H, s)
6.72 - 8.06 (7H, m)
8.14 - 8.30 (1H, m)

10 Example 50 Preparation of 5-[3-chloro-4-(3-chloro-5-trifluoromethylpyridine-2-yloxy)phenyl]-3-(2-chloro-6-fluorophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 410)

A mixture of N-methyl-N-(p-toluenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (0.90 g), 3-chloro-4-(3-chloro-5-trifluoromethylpyridine-2-yloxy)benzonitrile (0.80 g), anhydrous iron (III) chloride (0.40 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, it is dissolved in chloroform (100 ml) and washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.60 g of desired compound.

20 NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

4.16 (3H, s)
6.92 - 8.16 (7H, m)
8.24 - 8.40 (1H, m)

25 Example 51 Preparation of 5-[3-chloro-4-(5-trifluoromethylpyridine-2-yloxy)phenyl]-3-(2,6-difluorophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 412)

A mixture of N-methyl-N-(benzenesulfonyl)-2,6-difluorobenzohydrazonoyl chloride (1.72 g), 3-chloro-4-(5-trifluoromethylpyridine-2-yloxy)benzonitrile (1.50 g), anhydrous iron (III) chloride (0.85 g) and o-dichlorobenzene (10 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, it is dissolved in chloroform (200 ml) and washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent and washed with hexane to give 1.25 g of desired compound.

35 NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

3.11 (3H, s)
6.80 - 8.40 (9H, m)

40 Example 52 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[3-chloro-4-(5-trifluoromethylpyridine-2-yloxy)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 413)

To N,N-dimethylformamide (50 ml) are added 3-(2-chloro-6-fluorophenyl)-5-(3-chloro-4-hydroxyphenyl)-1-methyl-1H-1,2,4-triazole (3.04 g), 2-chloro-5-trifluoromethyl pyridine (1.70 g) and potassium carbonate (1.40 g), which is heated at 120 °C for 2 hours with stirring. After cooling to room temperature, the reaction solution is poured into water and extracted with ethyl acetate, and the layer is washed with water and dried over anhydrous magnesium sulfate. After the concentration under reduced pressure, the crude solid is purified by silica gel column chromatography using mixed solution of hexane-ethyl acetate as eluent to give 3.30 g of desired compound (melting point: 116.0-117.0 °C).

NMR data (60 MHz, CDCl_3 solvent, δ value: ppm)

50 4.10 (3H, s)
6.90 - 8.30 (9H, m)

Example 53 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[3-perfluorobutyl-4-(3-chloro-5-trifluoromethylpyridine-2-yloxymethyl)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 451)

55 3-(2-chloro-6-fluorophenyl)-1-methyl-5-(3-perfluorobutyl-4-hydroxymethylphenyl)-1H-1,2,4-triazole (1.00 g) is dissolved in 1,2-dimethoxyethane (20 ml) and cooled to 0 °C. It is added with sodium hydride (60%, 0.08 g) and stirred for 30 minutes. A solution of 2,3-dichloro-5-trifluoromethyl pyridine (0.44 g) in 1,2-

dimethoxyethane (10 ml) is added dropwise thereto and stirred for 3 hours. On completion of the reaction, the reaction solution is warmed to room temperature, poured into water and extracted with ether. The organic layer is washed with water, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography to give 1.00 g of desired compound (melting point: 123.0-127.0 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

4.08 (3H, s)
5.73 (2H, s)
6.85 - 7.40 (4H, m)
7.75 - 8.27 (4H, m)

Example 54 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[3-perfluorobutyl-4-(5-trifluoromethylpyridine-2-yloxymethyl)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 453)

3-(2-chloro-6-fluorophenyl)-1-methyl-5-(3-perfluorobutyl-4-hydroxymethylphenyl)-1H-1,2,4-triazole (1.00 g) is dissolved in 1,2-dimethoxyethane (20 ml) and cooled to 0 °C. It is added with sodium hydride (60%, 0.08 g) and stirred for 30 minutes. A solution of 2-chloro-5-trifluoromethyl pyridine (0.36 g) in 1,2-dimethoxyethane (10 ml) is added dropwise thereto and stirred for 5 hours. On completion of the reaction, the reaction solution is warmed to room temperature, poured into water and extracted with ether. The organic layer is washed with water, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography to give 0.70 g of desired compound (refractive index: 1.5020).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

4.12 (3H, s)
5.70 (2H, s)
6.80 - 8.53 (9H, m)

Example 55 Preparation of 3-(2-chloro-6-fluorophenyl)-1-methyl-5-[3-methyl-4-(4-trifluoromethoxyphenyl)phenyl]-1H-1,2,4-triazole (Compound No. 457)

A mixture of N-methyl-N-(methanesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (1.50 g), 3-methyl-4-(4-trifluoromethoxyphenyl)benzonitrile (1.42 g), anhydrous iron (III) chloride (0.90 g) and chlorobenzene (10 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, it is dissolved in chloroform (300 ml) and washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent and washed with hexane to give 1.64 g of desired compound (melting point: 117.0-122.0 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

2.23 (3H, s)
4.10 (3H, s)
6.90 - 7.70 (10H, m)

Example 56 Preparation of 3-(2-chlorophenyl)-1-methyl-5-[4-methyl-3-(5-trifluoromethylpyridine-2-yloxy)phenyl]-1H-1,2,4-triazole (Compound No. 509)

A mixture of N-methyl-N-(p-toluenesulfonyl)-2-chloro-benzohydrazonoyl chloride (1.1 g), 4-methyl-3-(5-trifluoromethylpyridine-2-yloxy)benzonitrile (1.00 g), anhydrous iron (III) chloride (0.60 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, it is dissolved in chloroform (100 ml) and washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.50 g of desired compound.

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

2.26 (3H, s)
4.07 (3H, s)
6.95 - 8.16 (9H, m)
8.36 - 8.52 (1H, m)

Example 57 Preparation of 3-(2-chloro-6-fluorophenyl)-1-methyl-5-[4-methyl-3-(5-trifluoromethylpyridine-2-yloxy)phenyl]-1H-1,2,4-triazole (Compound No. 510)

A mixture of N-methyl-N-(p-toluenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (1.10 g), 4-methyl-3-(5-trifluoromethylpyridine-2-yloxy)benzonitrile (0.90 g), anhydrous iron (III) chloride (0.60 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, it is dissolved in chloroform (100 ml) and washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.60 g of desired compound.

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

2.24 (3H, s)

4.12 (3H, s)

6.85 - 8.07 (8H, m)

8.36 - 8.52 (1H, m)

Example 58 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[4-methoxy-3-(5-trifluoromethylpyridine-2-yloxy)phenyl]-1H-1,2,4-triazole (Compound No. 516)

A mixture of N-methyl-N-(p-toluenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (1.00 g), 4-methoxy-3-(5-trifluoromethylpyridine-2-yloxy)-benzonitrile (0.90 g), anhydrous iron (III) chloride (0.50 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, it is dissolved in chloroform (100 ml) and washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.50 g of desired compound.

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

3.85 (3H, s)

4.14 (3H, s)

6.92 - 8.08 (8H, m)

8.35 - 8.52 (1H, m)

Example 59 Preparation of 3-(2,6-difluorophenyl)-5-[4-methoxy-3-(5-trifluoromethylpyridine-2-yloxy)phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 517)

A mixture of N-methyl-N-(benzenesulfonyl)-2,6-difluorobenzohydrazonoyl chloride (0.70 g), 4-methoxy-3-(5-trifluoromethylpyridine-2-yloxy)benzonitrile (0.80 g), anhydrous iron (III) chloride (0.50 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, it is dissolved in chloroform (100 ml) and washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.30 g of desired compound.

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

3.84 (3H, s)

4.10 (3H, s)

6.75 - 8.10 (8H, m)

8.30 - 8.47 (1H, m)

Example 60 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[3-(3-chloro-5-trifluoromethylpyridine-2-yloxy)-5-methoxyphenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 523)

A mixture of N-methyl-N-(p-toluenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (0.90 g), 3-(3-chloro-5-trifluoromethylpyridine-2-yloxy)-5-methoxybenzonitrile (0.80 g), anhydrous iron (III) chloride (0.80 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, it is dissolved in chloroform (100 ml) and washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.60 g of desired compound.

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

3.92 (3H, s)
4.12 (3H, s)
6.85 - 7.53 (6H, m)
7.96 - 8.06 (1H, m)
8.23 - 8.40 (1H, m)

Example 61 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[3-methoxy-4-(5-trifluoromethylpyridine-2-yloxy)-phenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 524)

A mixture of N-methyl-N-(p-toluenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (3.75 g), 3-methoxy-4-(5-trifluoromethylpyridine-2-yloxy)benzonitrile (3.03 g), anhydrous iron (III) chloride (1.70 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, it is dissolved in chloroform (300 ml) and washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent and washed with hexane to give 2.80 g of desired compound.

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

2.97 (3H, s)
3.07 (3H, s)
6.90 - 8.30 (9H, m)

Example 62 Preparation of 3-(2-chloro-6-fluorophenyl)-5-[4-(3-chloro-5-trifluoromethylpyridine-2-yloxy)-3-methoxyphenyl]-1-methyl-1H-1,2,4-triazole (Compound No. 526)

A mixture of N-methyl-N-(p-toluenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (0.90 g), 4-(3-chloro-5-trifluoromethylpyridine-2-yloxy)-3-methoxybenzonitrile (0.90 g), anhydrous iron (III) chloride (0.50 g) and o-dichlorobenzene (5 ml) is stirred at an oil bath temperature of 140 °C for 30 minutes. After cooling, it is dissolved in chloroform (100 ml) and washed with dilute hydrochloric acid, dilute aqueous solution of sodium hydroxide and saline. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.60 g of desired compound.

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

3.81 (3H, s)
4.13 (3H, s)
6.90 - 7.60 (6H, m)
7.93 - 8.06 (1H, m)
8.16 - 8.30 (1H, m)

Example 63 Preparation of 5-(2-chloro-4-hexylphenyl)-3-(2-chlorophenyl)-1-methyl-1H-1,2,4-triazole (Compound No. 40)

A mixture of N-methyl-N-phenylsulfonyl-2-chlorobenzamidrazone (3.24 g) and 2-chloro-4-hexylbenzoyl chloride (3.37 g) is stirred at an oil bath temperature of 170-180 °C for 4 hours. After cooling to room temperature, it is added with ethyl acetate and the organic layer is washed with water. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 0.85 g of desired compound (refractive index: 1.5830).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

0.90 (3H, t)
1.00 - 1.90 (8H, m)
2.67 (2H, t)
3.87 (3H, s)
7.10 - 7.60 (6H, m)
7.90 - 8.05 (1H, m)

Reference Example 1 Preparation of N-methyl-N-(benzenesulfonyl)-2-chlorobenzamidrazone

N-methyl-N-(benzenesulfonyl)-2-chlorobenzhydrazonoyl chloride (17.2 g) is dissolved in N,N-dimethylformamide (100 ml) and stirred at 60-70 °C for 3 hours while introducing ammonia gas thereto. After cooling, it is dissolved in 500 ml of ethyl acetate and washed with water. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure and the crude solid is washed with hexane to give 15.4 g of desired compound (melting point: 94.0-96.0 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

2.75 (3H, s)

5.80 (2H, s)

7.10 - 8.00 (9H, m)

Reference Example 2 Preparation of 3-(2-chloro-6-fluorophenyl)-5-(3-chloro-4-methylphenyl)-1-methyl-1H-1,2,4-triazole

A mixture of N-methyl-N-(p-toluenesulfonyl)-2-chloro-6-fluorobenzhydrazonoyl chloride (7.50 g), 3-chloro-4-methylbenzonitrile (3.33 g), anhydrous aluminum chloride (3.00 g) and o-dichlorobenzene (20 ml) is stirred at an oil bath temperature of 140 °C for 1 hour. After cooling, it is washed with saline. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 3.70 g of desired compound.

Reference Example 3 Preparation of 5-(4-bromomethyl-3-chlorophenyl)-3-(2-chloro-6-fluorophenyl)-1-methyl-1H-1,2,4-triazole

To carbon tetrachloride (50 ml) are added 3-(2-chloro-6-fluorophenyl)-5-(3-chloro-4-methylphenyl)-1-methyl-1H-1,2,4-triazole (3.37 g), N-bromosuccinimide (2.14 g) and azobisisobutyronitrile (30 mg), which are heated under reflux for 1 hour with stirring. After cooling of the reaction mixture, insoluble matter is filtered off, and the filtrate is concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 2.51 g of desired compound (melting point 124.0-126.0 °C).

Reference Example 4 Preparation of 5-(4-acetoxymethyl-3-chlorophenyl)-3-(2-chloro-6-fluorophenyl)-1-methyl-1H-1,2,4-triazole

To N,N-dimethylformamide (200 ml) are added 5-(4-bromomethyl-3-chlorophenyl)-3-(2-chloro-6-fluorophenyl)-1-methyl-1H-1,2,4-triazole (24.3 g) and potassium acetate (29.0 g), which are stirred at 130 °C for 3 hours. The reaction mixture is cooled to room temperature, poured into water and extracted with ethyl acetate. The organic layer is washed with water, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The concentrate is purified by silica gel column chromatography using mixed solvent of hexane-ethyl acetate as eluent to give 11.8 g of desired compound.

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

2.13 (3H, s)

4.07 (3H, s)

5.24 (2H, s)

6.90 - 7.85 (6H, m)

Reference Example 5 Preparation of 3-(2-chloro-6-fluorophenyl)-5-(3-chloro-4-hydroxymethylphenyl)-1-methyl-1H-1,2,4-triazole

5-(4-acetoxymethyl-3-chlorophenyl)-3-(2-chloro-6-fluorophenyl)-1-methyl-1H-1,2,4-triazole (11.1 g) is dissolved in a mixed solvent of ethanol (50 ml) and water (20 ml), added with sodium hydroxide (2.3 g) and heated under reflux for 1 hour with stirring. After cooling to room temperature, the reaction mixture is added with ethyl acetate and washed with water. Then, it is dried over anhydrous magnesium sulfate and concentrated under reduced pressure to obtain crude solid. The crude solid is washed with mixed solvent of hexane-ethanol to give 6.7 g of desired compound (melting point: 111-113 °C).

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

3.50 (1H, t)

4.05 (3H, s)
 4.75 (2H, d)
 6.95 - 7.70 (6H, m)

5 Reference Example 6 Preparation of 3-(2-chloro-6-fluorophenyl)-5-(3-chloro-4-hydroxyphenyl)-1-methyl-1H-1,2,4-triazole

To o-dichlorobenzene (200 ml) are added 3-chloro-4-methoxybenzonitrile (40.3 g) and anhydrous iron (III) chloride (42.2 g), which are heated at 120 °C with stirring. To this mixture is added dropwise a solution
 10 of N-methyl-N-(p-toluenesulfonyl)-2-chloro-6-fluorobenzohydrazonoyl chloride (62.2 g) in o-dichlorobenzene (300 ml) at 120 °C for 30 minutes with stirring, which are further stirred at 120 °C for 3 hours. After cooling to room temperature, the reaction mixture is poured into a large amount of water and extracted with chloroform. The organic layer is added with aqueous solution of 10% NaOH (200 ml) and aqueous solution of 25% ammonia (200 ml) and stirred at 50 °C for 1 hour. After cooling to room temperature, the organic
 15 layer is washed with water, dried over anhydrous magnesium sulfate, concentrated under reduced pressure to give 70.5 g of a crude product of 3-(2-chloro-6-fluorophenyl)-5-(3-chloro-4-methoxyphenyl)-1-methyl-1H-1,2,4-triazole.

To benzene (300 ml) are added the crude product of 3-(2-chloro-6-fluorophenyl)-5-(3-chloro-4-methoxyphenyl)-1-methyl-1H-1,2,4-triazole (70.5 g) and anhydrous aluminum chloride (80.0 g), which are heated
 20 under reflux for 3 hours with stirring. After cooling to room temperature, the reaction mixture is poured into ice water and extracted with toluene. The organic layer is washed with water, extracted with aqueous solution of 20% NaOH, and the aqueous layer is acidified by adding a concentrated sulfuric acid little by little while cooling with ice and extracted with ethyl acetate. The organic layer is washed with water, dried over anhydrous magnesium sulfate and concentrated under reduced pressure to give 64.2 g of desired
 25 compound.

NMR data (60 MHz, CDCl₃ solvent, δ value: ppm)

4.10 (3H, s)
 7.00 - 7.90 (6H, m)
 10.85 (1H, s)

30 The insecticide and acaricide according to the invention contain the triazole derivative shown by the general formula [I] as an active ingredient.

When the compounds according to the invention are used in the insecticide and acaricide, these compounds themselves may be used alone, or may be compounded with a carrier, a surfactant, a dispersing agent, an adjuvant or the like, which is usually used in the formulation, to form dust, wettable
 35 powder, emulsion, fine powder, granulate or the like. As the carrier used in the formulation, mention may be made of a solid carrier such as zeeklite, talc, bentonite, clay, kaolin, diatomaceous earth, white carbon, vermiculite, calcium hydroxide, quartz sand, ammonium sulfate, urea or the like; and a liquid carrier such as isopropyl alcohol, xylene, cyclohexane, methylnaphthalene or the like. As the surfactant and dispersing agent, mention may be made of a metal salt of alkylbenzene sulfonic acid, a metal salt of dinaphthyl-
 40 methane disulfonic acid, a salt of sulfuric acid ester of alcohol, alkylarylsulfonate, lignin sulfonate, polyoxyethylene glycol ether, polyoxyethylene alkylaryl ether, polyoxyethylene sorbitan monoalkylate and the like. As the adjuvant, mention may be made of carboxymethyl cellulose, polyethylene glycol, gum arabic and the like. In use, the active ingredient is sprayed by diluting to a proper concentration or directly applied.

45 The insecticide and acaricide according to the invention may be used by spraying onto stem and leaves, by applying to soil, by applying to a nursery box, by spraying onto water surface or the like. The compounding ratio of the active ingredient may properly be selected, if necessary, but in case of the dust or granulate, it may properly be selected from a range of 0.05-20% (by weight), preferably 0.1% - 10% (by weight). In case of the emulsion or wettable powder, it is suitable within a range of 0.5-80% (by weight).
 50 Preferably, it may properly be selected within a range of 1-60% (by weight).

The amount of the insecticide or acaricide according to the invention applied is dependent upon the kind of the compound used, injurious insect to be controlled, tendency and degree of insect injury, environmental condition, kind of formulation used and the like. When it is directly used as dust or granulate, the amount of the active ingredient is properly selected within a range of 0.05 g - 5 kg, preferably 0.1 g - 1
 55 kg per 10 are. Furthermore, when it is used in form of a liquid as emulsion or wettable powder, the amount is properly selected within a range of 0.1-5,000 ppm, preferably 1-1,000 ppm. And also, the insecticide and acaricide according to the invention may be used by mixing with other insecticide, fungicide, fertilizer and plant growth regulator.

Then, the formulation will concretely be described with respect to typical examples. In this case, the kind of the compounds and additives and the compounding ratio are not limited to these examples and may be varied within wide ranges. Moreover, % is by weight otherwise specified.

5 Formulation Example 1 Emulsion

An emulsion is prepared by uniformly dissolving 30% of the compound (41), 20% of cyclohexanone, 11% of polyoxyethylene alkylaryl ether, 4% of calcium alkylbenzene sulfonate and 35% of methylnaphthalene.

10

Formulation Example 2 Wettable powder

A wettable powder is prepared by uniformly mixing and pulverizing 40% of the compound (389), 15% of diatomaceous earth, 15% of clay, 25% of white carbon, 2% of sodium dinaphthylmethane disulfonate and 3% of sodium lignin sulfonate.

15

Formulation Example 3 Dust

A dust is prepared by uniformly mixing and pulverizing 2% of the compound (116), 5% of diatomaceous earth and 93% of clay.

20

Formulation Example 4 Granulate

5% of the compound (41), 2% of sodium salt of lauryl alcohol sulfuric acid ester, 5% of sodium lignin sulfonate, 2% of carboxymethyl cellulose and 86% of clay are mixed and pulverized uniformly. Then, 100 parts by weight of this mixture is added and kneaded with 20 parts by weight of water and shaped into granulates of 14-32 mesh through an extrusion type granulating machine and dried to prepare granulates.

25

[EFFECT OF THE INVENTION]

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The triazole derivatives according to the invention are effective for the control of planthoppers such as brown planthopper, white-backed planthopper, small brown planthopper and the like; leafhoppers such as green rice leafhopper, tea green leafhopper and the like; aphids such as cotton aphid, green peach aphid, cabbage aphid and the like; whiteflies such as greenhouse whitefly and the like; hemipteran injurious insects such as scales, e.g. mulberry scale or the like and bugs, e.g. corbett rice bug or the like; lepidopteran injurious insects such as diamond-back moth, beet armyworm, common cutworm and the like; dipteran injurious insects such as house fly, mosquito and the like; elytron injurious insects such as rice plant weevil, azuki bean weevil, cucurbit leaf beetle and the like; orthopteran injurious insects such as American cockroach, German cockroach and the like; and mites such as two-spotted spider mite, Kanzawa spider mite, citrus red mite and the like. Especially, they have a very excellent controlling effect against mites such as two-spotted spider mite, Kanzawa spider mite, citrus red mite and the like; and aphids such as cotton aphid, green peach aphid, cabbage aphid and the like.

35

40

The effect of the compound according to the invention will be described with respect to the following test examples. Moreover, compounds shown by chemical formula 3 in JP-A-56-154464 as comparative chemicals a-b and compounds shown in Technical Report RD278004 as comparative chemicals c-d are used in the same formulation as in the test compounds.

45

Comparative chemical a: 3,5-bis(2-chlorophenyl)-1-methyl-1H-1,2,4-triazole

Comparative chemical b: 3-(2-chlorophenyl)-1-methyl-5-(3-methylphenyl)-1H-1,2,4-triazole

Comparative chemical c: 3-(2-chlorophenyl)-1-methyl-5-(3-chloro-2-methylphenyl)-1H-1,2,4-triazole

50

Comparative chemical d: 3-(2-chloro-6-fluorophenyl)-1-methyl-5-(2,4-dichlorophenyl)-1H-1,2,4-triazole

Test Example 1 Acaricidal test for two-spotted spider mite

The wettable powder prepared according to Formulation Example 2 is diluted with water so that the concentration of the active ingredient is 500 ppm. In the resulting diluted wettable powder are immersed soy bean seedlings previously inoculated with adults of two-spotted spider mite and then dried in air. After the treatment, the soy bean seedlings are placed in a thermostatic chamber of 25 °C for 14 days and then the number of living adults is counted to calculate the percentage of control efficiency according to a

55

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calculation formula (1). The control efficiency is evaluated according to a standard of Table 3. The results are shown in Table 4. Moreover, the test is carried out by double series.

Calculation formula (1)

$$\text{Control efficiency} = \left(1 - \frac{\text{number of adults before treatment at non-treated spot}}{\text{number of adults before treatment at treated spot}} \times \frac{\text{number of adults after the measured days at treated spot}}{\text{number of adults after the measured days at non-treated spot}} \times 100 \right)$$

Table 3

Control efficiency	Evaluation
control efficiency of not less than 90%	A
control efficiency of not less than 70% but less than 90%	B
control efficiency of not less than 50% but less than 70%	C
control efficiency of less than 50%	D

Table 4

	Compound No.	Evaluation	Compound No.	Evaluation	Compound No.	Evaluation
5	1	A	157	A	391	A
	2	A	158	A	395	A
	5	A	161	A	400	A
	6	A	196	A	401	A
10	15	A	197	A	403	A
	16	B	199	A	404	A
	18	B	201	A	406	A
	19	B	241	A	409	A
15	24	B	267	A	410	A
	28	B	268	A	412	A
	29	A	269	A	413	A
	34	B	273	A	419	A
20	40	A	274	A	451	B
	41	A	275	A	453	B
	44	A	276	A	456	A
	47	A	277	A	457	A
25	48	A	278	A	489	A
	50	A	313	B	496	A
	65	B	317	A	497	A
	66	A	319	A	498	A
30	68	B	320	A	508	A
	72	B	321	A	509	A
	73	B	322	A	510	A
	74	A	330	A	511	A
35	76	A	332	A	516	A
	77	A	334	A	517	A
	78	A	338	A	522	A
	87	A	345	B	523	A
40	118	A	373	A	524	A
	119	A	374	A	526	A
	120	A	376	A	531	B
	121	B	377	A	Comparative chemical b	D
45	123	A	378	A	Comparative chemical c	D
	138	A	389	A	Comparative chemical d	D
	145	A	390	B		

50

Test Example 2 Insecticidal test for diamond-back moth

55 The wettable powder prepared according to Formulation Example 2 is diluted with water so that the concentration of the active ingredient is 500 ppm. Cabbage leaves are immersed in the resulting diluted solution, dried in air and then placed in a vinyl chloride cup. Ten larvae of diamond-back moth are released in the cup and thereafter a cover is placed thereon. Then, the cup is placed in a thermostatic chamber of 25°C for 6 days, and the number of larvae died is counted to calculate the percentage of mortality

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according to a calculation formula (2). The mortality is evaluated according to a standard of Table 5. The results are shown in Table 6. Moreover, the test is carried out by double series.

Calculation Formula (2)

$$\text{Mortality} = \frac{\text{number of larvae died in the measured days}}{\text{number of larvae before treatment}} \times 100$$

Table 5

Mortality	Evaluation
mortality of not less than 90%	A
mortality of not less than 70% but less than 90%	B
mortality of not less than 50% but less than 70%	C
mortality of less than 50%	D

Table 6

Compound No.	Evaluation	Compound No.	Evaluation	Compound No.	Evaluation
51	A	320	A	457	A
78	A	321	A	496	A
116	A	322	A	497	A
118	A	330	A	498	A
157	A	332	A	514	A
158	A	334	A	524	A
161	A	338	A	526	A
196	A	376	A	Comparative chemical a	D
197	A	391	A	Comparative chemical c	D
199	A	409	A	Comparative chemical d	D
276	A	413	A		
317	A	419	A		
319	A	456	A		

Test Example 3 Insecticidal test for brown planthopper

The wettable powder prepared according to Formulation Example 2 is diluted with water so that the concentration of the active ingredient is 500 ppm. In the resulting diluted wettable powder are immersed rice stems and leaves, which are then dried in air and placed in a test tube. In the test tube are released 10 larvae of brown planthopper and then the opening of the test tube is plugged with absorbent wadding. Thereafter, the test tube is placed in a thermostatic chamber of 25 °C for 6 days and then the number of larvae died is counted to calculate the percentage of mortality according to the calculation formula (2). The mortality is evaluated according to a standard of Table 5. The results are shown in Table 7. Moreover, the test is carried out by double series.

Table 7

Compound No.	Evaluation
2	A
78	B
116	A
311	B
378	B
395	B
517	A
524	A
Comparative chemical a	D
Comparative chemical b	C
Comparative chemical d	D

Test Example 4 Insecticidal test for cotton aphid

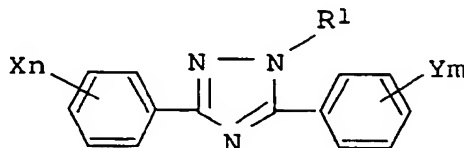
The wettable powder prepared according to Formulation Example 2 is diluted with water so that the concentration of the active ingredient is 100 ppm. In the resulting diluted wettable powder are immersed cucumber seedlings previously inoculated with larvae of cotton aphid and then dried in air. After the treatment, the cucumber seedlings are placed in a thermostatic chamber of 25 °C for 3 days and then the number of larvae died is counted to calculate the percentage of mortality according to the calculation formula (2). The mortality is evaluated according to a standard of Table 5. The results are shown in Table 8. Moreover, the test is carried out by double series.

Table 8

Compound No.	Evaluation	Compound No.	Evaluation	Compound No.	Evaluation
1	B	74	A	374	A
2	A	76	A	376	A
4	A	77	A	377	A
8	B	78	A	378	A
15	A	87	A	389	A
16	A	118	A	390	A
18	A	121	A	391	A
19	A	123	A	395	A
24	A	138	A	404	B
28	A	145	A	412	A
29	A	157	A	413	A
36	A	158	A	419	A
37	A	161	A	456	A
38	A	201	A	457	A
40	A	267	A	480	A
41	A	274	B	496	A
42	A	277	A	497	A
43	A	313	A	509	A
44	A	317	A	510	A
51	A	319	A	511	A
63	B	320	A	513	A
64	A	321	A	516	A
65	A	322	A	517	A
66	A	332	A	524	A
68	A	334	A	526	A
72	A	338	A	531	A

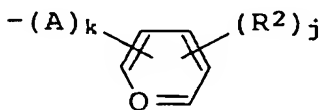
Claims

1. A triazole derivative represented by a general formula:



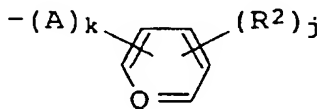
{wherein R¹ is an alkyl group, X is a hydrogen atom, a halogen atom, an alkyl group, an alkoxy group, an alkylthio group, a nitro group, a cyano group or a trifluoromethyl group, n is an integer of 1-5, provided that when n is 2 or more, X may optionally be same or different combination, Y is a halogen atom, a nitro group, an alkyl group, an alkoxy group, an alkoxyalkyl group, an alkoxyalkoxy group, an alkylthio group, an alkylsulfinyl group, an alkylsulfonyl group, an alkylthioalkyl group, an alkylsulfinylal-

kyl group, an alkylsulfonylalkyl group, a cycloalkyl group, a cycloalkylalkyl group, a cycloalkylalkenyl group, a cycloalkylalkynyl group, a haloalkyl group, a haloalkoxy group, a trialkylsilylalkyl group, a trialkylsilylalkoxy group, an alkenyl group, an alkenyloxy group, an alkynyl group, an alkynyloxy group or a group represented by a general formula



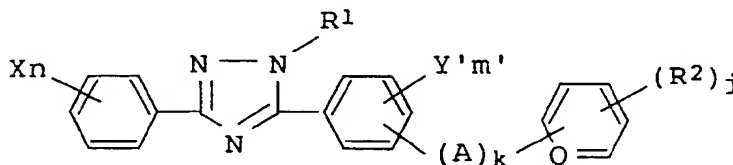
(wherein A is an oxygen atom, a sulfur atom, a lower alkylene group, a lower alkyleneoxy group, an oxy lower alkylene group, a lower alkyleneoxy lower alkylene group, a lower alkylenethio group, a thio lower alkylene group, a vinylene group or an ethynylene group, k is 0 or 1, Q is methine group or a nitrogen atom, R² is a hydrogen atom, a halogen atom, an alkyl group, an alkoxy group, a trifluoromethyl group or trifluoromethoxy group, j is an integer of 1-5, provided that when j is 2 or more, R² may optionally be same or different combination), m is an integer of 2-5 and Y may optionally be same or different combination}.

2. A triazole derivative according to claim 1, wherein R¹ is an alkyl group, X is a hydrogen atom or a halogen atom, n is an integer of 1-5 provided that when n is 2 or more, X may optionally be same or different combination, Y is a halogen atom, a nitro group, a C₂-C₁₅ alkyl group, a C₂-C₁₅ alkoxy group, a C₁-C₂ alkoxy C₁-C₂ alkoxy group, a C₂-C₈ haloalkyl group, a C₂-C₈ haloalkoxy group, a C₂-C₄ alkenyloxy group, a C₂-C₄ alkynyloxy group or a group represented by the formula:



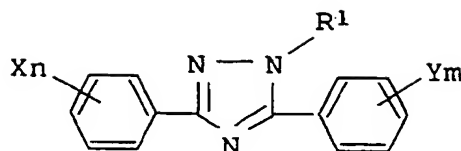
(wherein A is an oxygen atom, a C₁-C₂ alkylene group, a C₁-C₂ alkyleneoxy group or a C₁-C₂ oxyalkylene group, k is 0 or 1, Q is a methine group or a nitrogen atom, R² is a hydrogen atom, a halogen atom, a trifluoromethyl group or a trifluoromethoxy group, j is an integer of 1-5 provided that when j is 2 or more, R² may optionally be same or different combination), m is an integer of 2-5 and Y may optionally be same or different combination (provided that when Y is halogen atom, there is no combination of halogen atoms).

3. A triazole derivative according to claim 1 represented by a general formula:

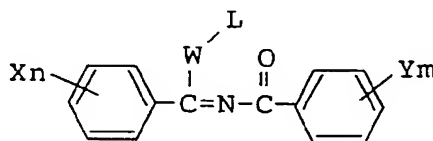


(wherein R¹ is an alkyl group, X is a hydrogen atom or a halogen atom, n is an integer of 1-5 provided that when n is 2 or more, X may optionally be same or different combination, Y' is a halogen atom, a C₁-C₁₅ alkyl group, a C₁-C₁₅ alkoxy group, a C₁-C₈ haloalkyl group or a C₁-C₈ haloalkoxy group, A is an oxygen atom, a C₁-C₂ alkylene group, a C₁-C₂ alkyleneoxy group or a C₁-C₂ oxyalkylene group, k is 0 or 1, Q is a methine group or a nitrogen atom, R² is a hydrogen atom, a halogen atom, a trifluoromethyl group or a trifluoromethoxy group, j is an integer of 1-5 provided that when j is 2 or more, R² may optionally be same or different combination, m' is an integer of 1-4 and Y' may optionally be same or different combination).

4. A method of producing a triazole derivative represented by a general formula [I]:



(wherein R¹, X, Y, m and n are the same as defined above), characterized by reacting an N-acylimidate derivative or an N-acylthioimide derivative represented by a general formula [II]:

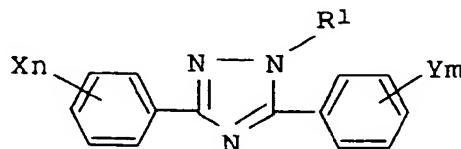


(wherein W is a sulfur atom or an oxygen atom, L is an alkyl group having a carbon number of 1-4, and X, Y, m and n are the same as defined above) with a hydrazine derivative represented by a general formula [III]:

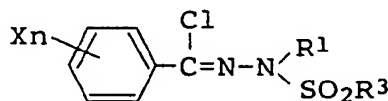


(wherein R¹ is the same as defined above).

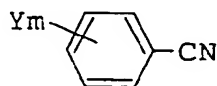
5. A method of producing a triazole derivative represented by a general formula [I]:



(wherein R¹, X, Y, m and n are the same as defined above), characterized by reacting a benzohydrazonoyl chloride derivative represented by a general formula [VI]:

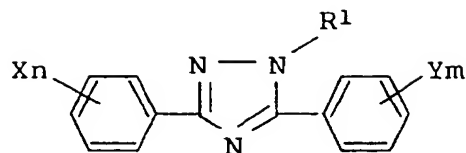


(wherein R³ is a phenyl group substitutable with an alkyl group having a carbon number of 1-4 or an alkyl group having a carbon number of 1-4, and R¹, X and n are the same as defined above) with a benzonitrile derivative represented by a general formula [VII]:

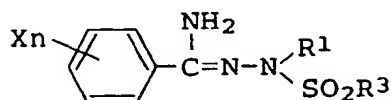


(wherein Y and m are the same as defined above).

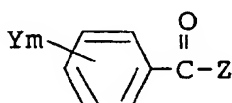
6. A method of producing a triazole derivative represented by a general formula [I]:



(wherein R¹, X, Y, m and n are the same as defined above), characterized by reacting a benzamido derivative of a general formula [VIII]:

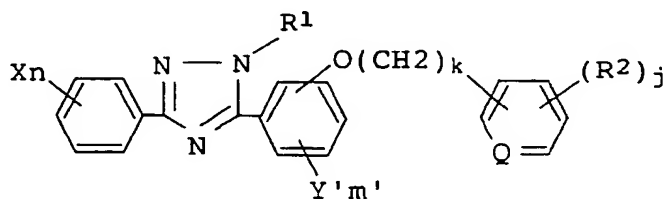


(wherein R¹, R³, X and n are the same as defined above) with a benzoylhalide derivative of a general formula [V]:

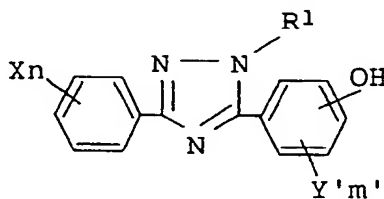


(wherein Z is a halogen atom, and Y and m are the same as defined above).

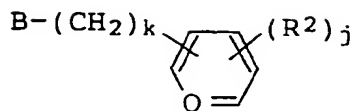
7. A method of producing a triazole derivative represented by a general formula [XII]:



(wherein R¹, R², X, Y', Q, j, k, m' and n are the same as defined above), characterized by reacting a compound of a general formula [X]:

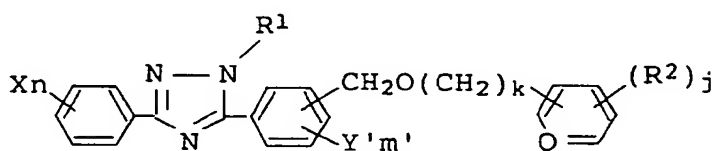


(wherein R¹, X, Y', m' and n are the same as defined above) with a compound of a general formula [XI]:

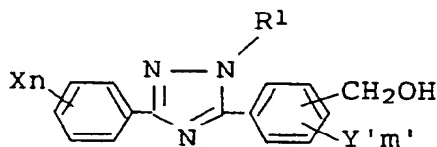


[wherein B is a halogen atom, R⁴-SO₂-group or R⁴-SO₃-group (wherein R⁴ is an alkyl group having a carbon number of 1-4 or a substitutable phenyl group), and R², Q, j and k are the same as defined above).

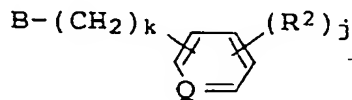
8. A method of producing a triazole derivative represented by a general formula [XVII]:



(wherein R¹, R², X, Y', Q, j, k, m' and n are the same as defined above), characterized by reacting a compound of a general formula [XVI]:

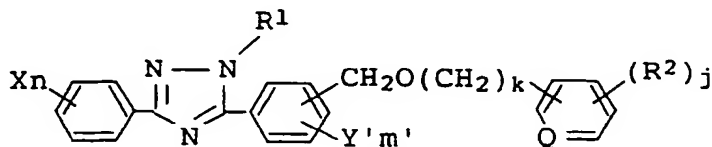


(wherein R¹, X, Y', m' and n are the same as defined above) with a compound of a general formula [XI]:

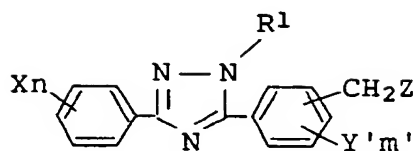


(wherein B, R², Q, j and k are the same as defined above).

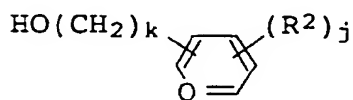
9. A method of producing a triazole derivative represented by a general formula [XVII]:



(wherein R¹, R², X, Y', Q, j, k, m' and n are the same as defined above), characterized by reacting a compound of a general formula [XIV]:



(wherein R¹, X, Y', Z, m' and n are the same as defined above) with a compound of a general formula [XVIII]:



(wherein R², Q, j and k are the same as defined above).

10. An insecticide comprising a triazole derivative which is claimed in claim 1 as an active ingredient.
11. An acaricide comprising a triazole derivative which is claimed in claim 1 as an active ingredient.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP94/00629

A. CLASSIFICATION OF SUBJECT MATTER

Int. Cl⁵ C07D249/08, A01N43/653

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

Int. Cl⁵ C07D249/08, A01N43/653

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X, Y	Research Disclosure Vol. 278, P. 356-357 (June 1987), New 1-Methyl-1, 2, 4-triazoles	1, 2, 4, 10, 11
Y	JP, A, 56-154464 (F.B.C. Ltd.), November 30, 1981 (30. 11. 81), Claim & EP, A, 36711 & US, A, 4414221 & DE, G, 3173083	1, 2, 4, 10, 11
X, Y	JP, A, 61-152661 (F. Hoffmann-La Roche & Co., AG.), July 11, 1986 (11. 07. 86), Claim & FP, A, 185256 & US, A, 4788210 & DE, G, 3581613	1, 2, 4, 10, 11
P	JP, A, 5-310712 (Kumiai Chemical Industry November 22, 1993 (22. 11. 93), Claim, (Family: none)	1, 2, 10, 11

☐ Further documents are listed in the continuation of Box C.☐ See patent family annex.

* Special categories of cited documents:

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

June 20, 1994 (20. 06. 94)

Date of mailing of the international search report

July 12, 1994 (12. 07. 94)

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